

# WINCHESTER

## IMPORTANT INSTRUCTIONS

### WINCHESTER MODEL 74 AUTOMATIC RIFLE — TAKE-DOWN CHAMBERED FOR 22 SHORT ONLY OR 22 LONG RIFLE ONLY

Be sure to remove all excess grease from interior of barrel and mechanism before firing.

**TO PUT THE GUN TOGETHER**—Unlock the magazine by turning head to left and draw out about two inches, bar catches in stock and cover take-down screw freely home.

**TO INSERT BOLT**—Be sure firing pin is forward by pressing rear end of rear downward, slide bolt into receiver, with operating slide toward right, until cross plunger snaps against receiver at rear. Push plunger to the right until it enters and push forward until plunger snaps into its seat.

**TO FILL THE MAGAZINE**—Draw out the magazine until it shows the opening in side of stock. Drop the cartridge bullet foremost through the opening until full. Push in the magazine and lock by turning head to the right.

**TO LOAD THE GUN**—Pull operating slide sharply forward and let it spring forward. This cocks the gun and throws a cartridge into the chamber. The gun is then loaded and cocked until the last cartridge is fired. Release and again pull the trigger for each shot.

**TO EMPTY THE MAGAZINE**—First lock the safety by pushing to the right, then push the operating slide backward and forward until magazine is empty, keeping finger off the trigger. If desired the magazine may be actively removed, allowing cartridges to run out at rear. After replacing magazine, operate the slide several times to remove remaining cartridges from chamber and mechanism.

**TO TAKE DOWN THE GUN**—Draw the magazine part way out, remove the take-down screw in bottom of forearm and lift barrel and receiver out of stock.

**TO REMOVE THE BOLT**—BE SURE NO CARTRIDGE IS IN THE CHAMBER. Uncock the gun by pulling the trigger. Push the plunger at rear toward the right until unlocked and draw the operating slide rearward, withdrawing entire bolt assembly. NOTE: The plunger cannot be unlocked if gun is locked.

**TO DISMOUNT THE GUN**—Remove bolt as above, each firing pin by pushing bolt back to bolt stop and allowing to move forward to its limit. Holding bolt spring back, drive out the operating slide pin and remove operating slide, bolt and bolt spring. Holding firing pin spring compressed toward front, release firing pin by pressing rear end of rear downward. Drive out rear pin and remove rear and rear spring. Place Bolt Stop in slot in "V" block which has hole large enough to admit plunger, with spring hole up. Drive plunger a sharp blow with mallet. This will clear stop pin and allow plunger to drop out. When replacing, use new pin. Drive out bolt stop plunger pin from above, taking care not to lose plunger spring. Remove plunger and spring. Drive out extractor pin from below and remove extractor and spring. Drive out magazine throat pin from front of receiver, push throat rearward until free and remove downward. Swing cartridge catch outward and remove from throat. From rear of receiver, insert small wire into the uncocked spring end of safety lock and push out lock from either side of receiver. Uncock timing rack guide screw, drive out rack pin and remove rack and spring.

**TO REMOVE OUTER MAGAZINE**—Uncock boltplate screw and remove boltplate with magazine attached, taking care not to lose magazine lifting spring near front end, in stock. Uncock magazine screw and remove magazine from boltplate.

**TO REASSEMBLE BOLT WITH BOLT STOP**—Place bolt stop plunger in bolt stop, with spring hole toward right and pin shot downward insert spring and drive in bolt stop pin from below until bolt stop screw freely back and forth. With a small nail, compress spring and drive in pin to rod, with driver and nail drive in pin until screw with surface. Replace rear, rear spring and pin. Compress firing pin spring on firing pin and push firing pin rearward until rear end is locked. Place bolt spring on its end and insert and in the rear below firing pin. With thumb and finger, compress bolt spring on rod until front and is about even with point of firing pin, insert firing pin in large hole in bolt and bolt spring in the smaller, push bolt rearward, insert operating slide in the slot in bolt and bolt stop and drive in operating slide pin.

Assemble other parts in reverse order of dismounting.

**NOTE:** Drop in the automatic action, powder residue tends to accumulate in the mechanism. This is easily removed by taking out the bolt as described and wiping barrel powder from receiver and bolt.

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NEW HAVEN, CONN. U. S. A.

Made in the United States of America

# WINCHESTER

## INSTRUCCIONES IMPORTANTES

### RIFLE WINCHESTER AUTOMATICO MODELO 74, DESMONTABLE CON RECAMARA PARA CARTUCHOS CALIBRE 22 CORTO SOLAMENTE O 22 LARGO SOLAMENTE

Tiégase la seguridad de que todo el sistema de gases holabetea la vida completa del interior del cañón y del arma y de dismontarla.

**PARA ARMAR EL RIFLE**—Ábrase el depósito girando el botón en la cantonera exterior al depósito dos vueltas más o menos. Coléguese el receptor en la culata y apróvese el tornillo de desmonte firmemente.

**PARA INSERTAR EL CERROJO**—Ábrase que la aguja de percusión no haya hecho suficiente, para lo cual empújese al extremo del extractor hacia abajo. Reténase inclusive el control en el receptor con la manilla de cargar hacia la derecha hasta que el pasador corralado para cargar la cámara del receptor. Empújese el pasador hacia la derecha hasta que entre y empújese al control hacia adelante hasta que el pasador saque de su lugar.

**PARA LLENAR EL DEPÓSITO**—Ábrase el depósito hasta que pase la apertura en el control de la culata. Reténase las agujas con la leva hacia adelante, por la apertura, hasta llegar al depósito. Empújese el depósito y cargue girando el botón hacia la derecha.

**PARA CARGAR EL RIFLE**—Reténase la manilla con rápidos hacia atrás y déjese salir hacia adelante. Esta operación arma el gatillo y coloca una aguja en la recámara. El rifle se halla entonces cargado y la aguja de percusión armada hasta que el último cartucho sea disparado. Apróvese el tornillo de desmonte para cada disparo.

**PARA VACIAR EL DEPÓSITO**—Primariamente ábrase el seguro empujándolo hacia la derecha. Entonces empujese la manilla hacia atrás y adelante hasta sacar el depósito que pasa al lado en el gatillo. Si se desea, el depósito puede sacarse automáticamente permitiendo que los cartuchos salgan por el extremo de la culata. Después de vaciarse el depósito se saca la culata del cartucho vacía para evitar los cartuchos que quedan en la recámara y al mecanismo.

**PARA DESMONTAR EL RIFLE**—Ábrase el depósito parcialmente. Si sea el tornillo de desmonte en la parte inferior del mecanismo y quítase el botón y receptor de la culata.

**PARA SACAR EL CERROJO—ÁBRASE DE QUE NO HAY NINGÚN CARTUCHO EN LA RECÁMARA**—Apróvese el gatillo para desarmarlo. Empújese el pasador en la parte posterior, hacia la derecha hasta que quede abierto y tire de la manilla hacia atrás cuando el cerrojo completo sea todo en partes. Nota: El pasador no puede abrirse al el gatillo está armado.

**PARA DESMONTAR EL RIFLE**—Ábrase el cerrojo como arriba indicado. Después de abrirse el cerrojo, retirese el gatillo para desarmarlo. Tome y presione la manilla hacia adelante hasta su límite. Comprimiendo el resorte del cerrojo ábrase el pasador que sujeta la manilla, comprimiendo la manilla, cerrojo y manilla del cerrojo. Reteniendo el resorte de la aguja del cerrojo, retirese la aguja comprimiendo el cerrojo hacia el extractor del extractor hacia abajo. Extráigase el pasador que sujeta al extractor y ábrase el extractor y su manilla. Después de sacar el cerrojo (con el agujero del cerrojo hacia arriba) en su forma de compresión a un bloque "V" que tenga una apertura automáticamente grande para admitir parte del cerrojo. Desea la culata con una manija para que el cerrojo se desmonte permitiendo la culata del agujero. Cuando comprime el agujero hay que usar un nuevo alfiler. Por arriba, ábrase el pasador que sujeta el tipo de cerrojo del cerrojo, retirando cuidadoso de un pedruzco al cerrojo. Quítase el tipo y se saca el cerrojo. Por debajo, ábrase el pasador del extractor, sacando el extractor y su manilla. Después el pasador que retiene el resorte del depósito saca el resorte del receptor. Empújese el cerrojo hacia atrás hasta que este resorte y ábrase hacia abajo. Reténase las retenciones de las retenciones hacia afuera retirando el resorte del depósito. Por la parte posterior del receptor inclínese un alfiler pequeño en el lugar desarmado del resorte del seguro y empújese el seguro de adelante hacia los dos lados hasta el receptor, retirándolo. Desmontándose el tornillo de la parte del balanceo ábrase el seguro, ábrase el pasador del balanceo y desmontese el balanceo y el cerrojo.

**PARA REMOVER EL DEPÓSITO EXTERIOR**—Desmontándose los tornillos de la cantonera y quítase la cantonera con el depósito adherido, retirando cuidadoso de no perder el resorte de la parte del depósito saca de la parte delantera en la culata. Desmontándose la tuerca de la manga del depósito y retirándose el depósito de la apertura.

**PARA REARMAR EL CERROJO CON EL TOPE DEL CERROJO**—Coléguese el tipo del cerrojo en su lugar donde para el cerrojo, con la apertura del cerrojo hacia la derecha y la culata del pasador hacia abajo. Inclínese el cerrojo y déjese abajo empujando el pasador del tipo hasta que este último sea libre de la culata. Con una manilla de la culata hacia la derecha, mueva el cerrojo y empújese el pasador hacia que toque la manilla. Entonces ábrase la manilla y empújese el pasador hacia que se halla al nivel de la apertura. Coléguese al extractor de la aguja de percusión, manilla del cerrojo y el cerrojo del cerrojo al cerrojo de la aguja de percusión hacia la culata y empújese la aguja de percusión hacia atrás debajo del extractor hasta que se halla armada. Coléguese el cerrojo sobre su resorte e inclínese la manilla en su posición debajo de la aguja de percusión. Con el resorte y el cerrojo del cerrojo al cerrojo de la aguja de percusión hacia la culata y empújese la manilla hacia atrás en la manilla hasta que la parte delantera del cerrojo se halla a la misma distancia que la parte de la aguja de percusión. Inclínese la aguja de percusión en la apertura sobre el cerrojo y al cerrojo del cerrojo en la apertura más pequeña. Empújese el cerrojo hacia atrás al receptor y manilla en una ranura en el cerrojo y retirándose el cerrojo y el cerrojo de la manilla.

Armesse las otras partes en orden opuesto al de desmontar.

**NOTA:** Debido a su acción automática algún resorte de presión se acumula en el cerrojo. Después de desmontar el cerrojo retirese el cerrojo y el cerrojo según descrito más arriba y retirando el receptor y cerrojo con un trazo.

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of manuscripts and so the majority of illuminators were monks working in and for their own monasteries From the eleventh  
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dominated the field During this later period illuminators were able to travel in search of work and to acquire new ideas they  
joined guilds with scribes or with artists in the cities and their ranks included nuns and secular women Work was regularly  
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