



(Patent Pending)

12-in. x 3-ft. Underneath Belt Motor Driven Quick Change Gear Lathe

## Series "N" Underneath Belt Motor Driven South Bend Lathes Back-Geared, Screw Cutting Precision Lathes

The Series "N" Underneath Belt Motor Driven Lathe is a compact, self-contained unit with motor drive mechanism completely enclosed in the cabinet leg under the headstock. Noiseless operation, clear vision, and no overhead obstruction, are outstanding features of this lathe.

The Series "N" Lathe is designed and built with precision accuracy and is recommended for production work in the manufacturing plant, for fine precision work in the tool room, and for all classes of general machine shop work in modern industrial shops.

The Underneath Belt Motor Drive and other new features of this lathe, including double wall apron, multiple disc friction feed clutch, hardened headstock spindle and improved headstock bearings are illustrated and described on pages 4 to 7 inclusive.

The Electrical and Regular Equipment included in the price of each Series "N" Underneath Belt Motor Driven Lathe consists of: complete motor drive mounted in cabinet

leg; reversing motor, 1200 R.P.M.; reversing switch (drum type); wiring between motor and switch; flexible metal conduit; leather belt and necessary "V" pulley belts; large face plate; small face plate; tool post complete; adjustable thread cutting stop; two lathe centers; spindle sleeve; center rest; follower rest; wrenches, installation plans and book, "How to Run a Lathe."

Net Factory Prices and Specifications of Series "N" Underneath Belt Motor Driven Lathes in quick change gear and standard change gear types are shown on page 8. Prices of Series "N" Underneath Belt Motor Driven Tool Room Lathes are shown on page 3.

For Manufacturing or for Special Classes of Machine Work this lathe can be fitted with turret attachment, double tool slide, oil pan and pump, draw-in collet chuck, taper attachment, tools, chucks and attachments of all kinds. These are fully illustrated and described in our special Attachment Bulletin No. 77, a copy of which will be mailed postpaid on request.

### Features of Series "N" Underneath Belt Motor Driven Precision Lathes

- Hardened steel headstock spindle.
- Bronze or cast iron bearings for spindle.
- Felt pad with oilers for spindle bearings.
- Multiple "V" belt motor drive—adjustable.
- Spindle cone pulley enclosed.
- Double wall apron—all steel gears.
- Apron gears run in oil.
- Automatic cross feed—automatic longitudinal feed.

- Multiple disc friction feed clutch.
- Lathe bed 50% steel.
- Precision lead screw for cutting screw threads.
- Underneath belt drive to the spindle.
- Noiseless operation—no overhead obstructions.
- Elimination of chatter and vibration.
- No exposed belts, pulleys or gears.
- Spindle thrust collar hardened and ground.

# South Bend Parts Manual Radial B50

**CH Cherryholmes**



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