PM 448-01-651-0001

DATED 11-17-59

HOMECRAFT RADIAL DRILL PRESS

The new radial drill press possesses all of the basic features of the popular Delta 11" Drill Press. Added to its advantages of flexibility and capacity, the new Delta Radial Drill Press is far "superior" to conventional type drill presses or to similar machines costing four or five times more.

INSTALLATION

After removing your #11-280 Radial Drill Press from the carton, place the base, vertical column and table assembly on a Delta No. 50-821 steel stand or any other suitable level surface. The base should be fastened to the stand or work bench using three 5/16 inch round head slove bolts. Remove the vertical column clamp assembly Fig. 1 from the tee bracket. Place the head, motor plate, and tee bracket assembly on the vertical column. Replace the clamp assembly, taking care to reassemble in the same order. When the motor is installed and the motor pulley and V-Helt are assembled, It is necessary to move the head to take up belt slack. The head Fig. 6 (25) is secured by two set acrews (2). At the same time, the head should be set perpendicular to the table surface. Check this setting by means of a drill in the chuck and a square off the table surface. This adjustment should be performed with the plunger locator (12) engaged in the milled slot in the horizontal column (9). This can be checked by noticing the scribed line on the column opposite the milled slot. This line will correspond with the zero mark on the scale (15) when the plunger is engaged.

SELECTING THE MOTOR

We recommend a Dolta No. 62-413 L/3 hp. AC, 115 volt, 60 cycle, 1725 rpm motor.

When selecting a motor from any other source, be sure that it is capable of taking end thrust and that it is protected against loss of lubricant when operated in the vertical position.

Use a constant speed 1725 rpm mater. Do not exceed this speed, as higher rates will shorten the life of the spindle bearings.

SPINDLE SPEEDS

The four pulley steps give spindle speeds of 700, 1250, 2400, and 4700 rpm when a 1725 rpm motor is used.

PULLEY AND BELT

The No. 985 motor pulley furnished with this drill press has %-inch bore. It will fit the Delta motor recommended.

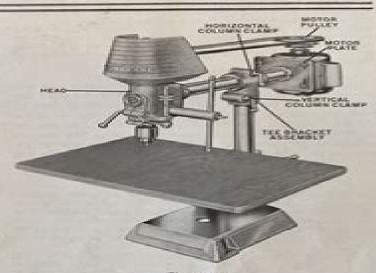


Figure 1 INSTALLING THE MOTOR

Attach the motor to the mounting bracket in the vertical position, with the shaft upword, using the carrioge bots SP-808 with washers and nuts. The bracket is slotted to receive the 5-inch frame motor recommended above; some other motors may require special mounting arrangements, Do not tighten the bolts permanently until the belt has been lined up.

Slip the motor pulley No. 985, with the smallest stepdownward, onto the motor shaft. Make sure that the set screws SP-201 engage the flat of the shaft, and tighten them firmly. Install the drive belt over corresponding steps of the motor and spindle pulleys.

The motor should run clockwise when viewed from above. If it runs the wrong way, reverse its rotation according to the manufacturer's directions furnished on motor name plate.

BELT ALIGNMENT AND TENSION

Place a straight edge across the top of the motor pulley to check the elevation with respect to the spindle pulley. Raise or lower the motor in the slots of the mounting bracket to make the pulleys level. Keep the motor shaft vertical; there is some play in the slots, which might permit the motor to tilt slightly. Tighten

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Rockwell Drill Press Owners Manual

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How to Rebuild and Restore Classic Harley-Davidson Big Twins 1936-1964 Rick Schunk, 2012-10-15 DIVWhen it comes to collector motorcycles none hold the allure of the classic Harley Davidson Big Twins built from 1936 to 1964 But owning and maintaining these tempermental machines provides endless challenges Even the most pristine restored example needs a tremendous amount of care maintenance and repair The rebuilding and restoring of these machines is not so much a defined task as a never ending process This book serves to guide owners through that process div Beginning with a practical section on understanding choosing and purchasing a classic Harley this book focuses on the nuts and bolts of classic Harley ownership Through step by step photography and thoughtful informative instruction the reader will learn how to disassemble a chassis rebuild a fork lace a wheel and paint the major parts for any restoration It also provides thorough instruction on repairing overhauling and restoring all major components such as the engine transmission and electrical system **Popular** Mechanics, 1983-05 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it's practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle Catalog of Copyright Entries. Third Series Library of Congress. Copyright Office, 1965 Includes Part 1 Number 2 Books and Pamphlets Including Serials and Contributions to Periodicals July December **Industrial Education** ,1979 **VocEd** ,1979 Truck Service Popular Science, 1973-11 Popular Science gives our readers the information and Manual ,1984 School Shop .1980 tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better The Tool Engineer .1942 Product Liability Case Digest, 2013-2014 Edition Scott Baldwin, Francis H. Hare, American Machinist ,1920 Jr., Francis E. McGovern, 2012-12-13 Here's a unique first stop research tool that describes all the latest product liability cases by type of case so you can quickly find key cases and typical issues involving similar products Completely updated for this 2013 2014 Edition ProductLiability Case Digest covers the full range of products in six maincategories Construction Equipment and MaterialsConsumer ProductsFarm Machinery and ProductsMedical ProductsMotor VehiclesWorkplace ProductsAn invaluable tool for the busy practitioner Product Liability CaseDigest provides an immensely valuable head start to research byhelping you quickly identify the most relevant and current decisions likely to affect your product liability case It will save you incalculableamounts of time and money **Definitions of titles** United States Employment Service, 1965 Dictionary of Occupational Titles: Definitions of titles United States Employment Service, 1965 Operator's,

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web please answer all questions 1 in the study of science a deductive reasoning may be used but inductive reasoning is preferred b inductive reasoning may be used but deductive reasoning is preferred