

## Installation/Replacement Instructions for Control Valve Brakes

1. On a new unit attach mounting plate to the brake flange on the axle. Positioning pin is at 12:00" right or to the back side. Exact positioning will be determined by the brake flange. Use 3/16" x 1-1/4" JWS two bolts, split nut/washers and spacer to the brake flange. Use 3/16" x 1-1/4" JWS two bolts, split nut/washers and spacer to all the brake flange mounting points can take 2 or 4 holes for attaching to the axle.
2. Installation is on a compressed brake, remove brackets. This should be a good time to inspect wheel bearings and inspect the bearing and seals. If it has not been done recently.
3. Install full post installing instruction on installing hubs.



4. Place cap style rotor over hub. Make sure the hub face is clean with a smooth surface or:
- 4a. If installing a integral or "one piece hub rotor", install rear bearing and seal. Grease bearings, install front bearings (see existing instructions on installing hubs in page



Cap Style Rotor



Integral



5. Place caliper over rotor and mounting plate. A bleed valve must be in the up position (see below). Check both calipers for this position. Some calipers have two calipers others have only one.
6. Apply a coating of Loctite® to threads on the mounting plate. Insert slider pins thru backside of rotor into mounting plate. Use a 3/16" hex socket and tighten both pins to 40 Ft. lbs. Check for binding, make sure rotor spins freely.

**NOTE:** Slider pins have a lock thread coating. If pins do not have Loctite® or if the pins are removed after step 6, the threads must be cleaned and a new coat of "permanent" Loctite® must be applied. Clean and apply Loctite® to threads on the mounting plate. Be careful not to get Loctite® on slider pins or bushings.

7. Connect brake lines and bleed brakes before using.

### IMPORTANT:

When bleeding calipers, always use the top most bleed valve to allow air to escape from the caliper piston.



Always bleed through the upper most bleed valve.

# Trailstar Brake Actuator Owners Manual

**TD Snyder**



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