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THE SOLEX 4A1 CARBURETOR

SOLEX 4A1 CARBURETOR SPECIFICATIONS

		1973/74 FEDERAL		1974 CALIFORNIA		1975/76	
CARBURETOR STAGE		STAGE I	STAGE II	STAGE I	STAGE II	STAGE I	STAGE II
JET NEEDLE		A4		A5		A7	
MAIN JET		100	----	112.5	----	100(75) 105(76)	----
IDLE AIR JET		110	----	100	----	102.5	----
BEGINNING OF INJECTION		IMMEDIATELY		IMMEDIATELY		IMMEDIATELY	
CHOKE GAP SETTING mm		1.5		2.5		2.7-3.0 (factory set)	
HIGH IDLE RPM		2,400-2,600		2,400-2,600		See "VAC. GOV. SETTING"	
STARTER COVER	PRELOAD	ON MARK		ON MARK		ON MARK	
	CODE NO.	80/88(73) 104(74)		100		69	
VACUUM GOVERNOR SETTING	ADJ. SCREW	1,200-1,400		1,200-1,400		1,700-1,900	
	ADJ. SPRING IN GEAR	600-700		600-700		600-700	

APPLICATION TABLE FOR TEST WEIGHTS

Model Year	Emission System	Weight (g) (oz)	Length (mm) (in.)	
1973 -74	Federal Emission System	112	125	
1974	California Emission System	143	160	
1975 -76	Federal and California Emission system	170	190	

FLOAT ADJUSTING TOOL



SERVICE INFORMATIONS

MBT 07.2/9 July 1976

"Acceleration and transition problems at high ambient temperatures"
Reviews installation of slotted preatomizer with all part numbers.

07.2/26 July 1977

"Acceleration and transition problems, Solex carburetor 4A1"
Reviews installation of a purge line in the accelerator pump circuit.

07.2/16 August 1974

"Solex Carburetor 4A1"
Reviews testing and repair of accelerator pump circuit and installation of two stage choke heating control.

07.2/7 August 1974

"Summary of modification and adjustment procedures on Solex Carburetor 4A1."
Reviews modifications which can be done on 1973 version carburetors which improve running characteristics under various operating conditions.

Solex 4arepair Guide

Thirumalaisamy P.
Velavancorresponding

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Table of Contents Solex 4arepair Guide

1. Understanding the eBook Solex 4arepair Guide
 - The Rise of Digital Reading Solex 4arepair Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Solex 4arepair Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Solex 4arepair Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Solex 4arepair Guide
 - Personalized Recommendations
 - Solex 4arepair Guide User Reviews and Ratings
 - Solex 4arepair Guide and Bestseller Lists
5. Accessing Solex 4arepair Guide Free and Paid eBooks
 - Solex 4arepair Guide Public Domain eBooks

- Solex 4arepair Guide eBook Subscription Services
- Solex 4arepair Guide Budget-Friendly Options
- 6. Navigating Solex 4arepair Guide eBook Formats
 - ePub, PDF, MOBI, and More
 - Solex 4arepair Guide Compatibility with Devices
 - Solex 4arepair Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Solex 4arepair Guide
 - Highlighting and Note-Taking Solex 4arepair Guide
 - Interactive Elements Solex 4arepair Guide
- 8. Staying Engaged with Solex 4arepair Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Solex 4arepair Guide
- 9. Balancing eBooks and Physical Books Solex 4arepair Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Solex 4arepair Guide
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Solex 4arepair Guide
 - Setting Reading Goals Solex 4arepair Guide
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Solex 4arepair Guide
 - Fact-Checking eBook Content of Solex 4arepair Guide
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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