

VANGUARD 7200



SPECIFICATIONS

Engraving Area

Area in One Pass: 12" x 20"
Maximum Accessibility:
• 2 1/2" • 1" • Unlimited • Maximum 2 1/2" Stroke: 2 1/2"
2" Deepenets: with 5-3/4" table x 1"
Long Pass Mode: Allows job setups to 64" long

Engraving Table

Design: Flat, 8 vert., 4 horiz. slots with adjustable quick-release slot clamps and removable individual clamps. Permanent marked scale on top and side of table. Three-point mounting to base. Construction: 8" high cast base. Safety rails on spindle and motor. Vacuum Table (optional). Adjustable suction to 4 chambers. Nominal Engraving Speed: 2 in/sec. Reproducibility: ±.0005" Height of Colletted Vias: 2.8" Maximum Opening of Vias: 8-21/32" Origin Control: Self-setting, origin via limit switches or variable engraving rate. Available feature: P 3 on SP, measured at 36, 48 weighted readings

Spindle and Spindle Motor

Spindle Diameter: 1.125" standard, electronically controlled. Spindle Mounting: Dual Guide Rails. Rotating Speed: 12,000 - 18,000 RPM. Type of Motor: Asynchronous, 1/2 HP. Programmable: Custom Feed and/or up to 3 passes at different depths and speeds.

Software/Hardware Specifications

Personal Computer (when purchased from New Hermes): CPU: 486 DX2, 66 MHz. Video: 14" VGA high-resolution color monitor, 25 dot/pch. Serial Video Adapter: 1 MB. Ports: 2 serial and 2 parallel. Hard Disk Drive: 420 MB. Floppy Disk Drives: 2 3.5", 5 1/4" 720 KB 3 1/2" CD Rom. BSW: BSW, no wall cables. Operating System: DOS 4.2 and Windows 3.1. Minimum Computer Requirements: supplied by customer; Celeron or higher; operating system 4.04.2. E2 Control Module. An motor and spindle controls integrated into single module. Memory: 1 MB RAM, upgradeable. Ports: Accepts RS232C serial (CNC) or Centronics parallel input. Keyed and Display: LCD, symbol marked keypad. Languages: Accepts E-FILE format files, programs in English, French or Spanish. Units in inches or metric. Built-in diagnostics. After start-up, ignores jobs from buffer. Engraving Layout Software: Job Capacity: 50-100 jobs by 80 characters per job. Fonts on Line: Unlimited. Fonts: Block and Special Shapes included with system. Overlay Processing: Set up new job while one is engraving. Dual Table: Engrave same or different jobs simultaneously on two tables from one PC. Graphics: Edit job areas user changes while viewing graphics. Imports ASCII text files. Marked Keyboard: Custom marked keyboard provided for easy identification of software functions.

Overall Dimensions and Weight

Table: 20" H x 32" W x 25" D. System Weight: Approx. 300 lbs.



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Dubuque, IA 52003
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In Canada: 1360 Courtneypark Drive East
Mississauga, Ontario L5T 1Y6
Toll Free Nationwide: 1-800-387-3120
Toll Free Quebec: 1-800-668-5566

FEATURES

- **12" X 20" Engraving Area.** Excellent size for signage, control panels, multiple plates set up in a matrix and product marking on materials ranging from plastic to hardened metals.
- **Open Architecture.** Engraving Plotter accepts HPGL output directly from CAD and other software packages without need for conversion programs. Macintosh interface available with optional software.
- **Solid Table Construction.** Heavy duty cast table, motor and spindle covers, and other design elements provide maximum durability.
- **Electronically Controlled Spindle.** Allows for accurate control of engraving depth settings.
- **Easy to Learn Software.** Three screen menu-driven program requires minimal input for job set up.
- **Graphic Editor.** While viewing your actual layout, you can move lines of text, change character height, zoom in on a section, put text on an arc, and more. Menu displayed at all times.
- **Automatic Proportionate Layout.** No need to enter and manipulate baselines, margins, or line spacing constantly. Computer instantaneously calculates them based on the text and plate size and recalculates when lines are added and deleted.
- **Unlimited Fonts On-Line and Large Letter/Logo Height Capacity.** Up to 11" letter heights.
- **Multiple Pass, Speed, and Depth Control.** Set up to three engraving passes at different depths and speeds to adjust to the needs of your job.
- **Custom Keyboard and Table Readout Display.** Keys are marked with their function names for added convenience. An LCD display on the table provides accurate positioning information for the user.
- **Dual Table Capability.** Run two tables simultaneously from one controller, engraving the same or different jobs. Two new jobs can be input at the same time.
- **Engraving Productivity Features.** Create your own variable list or import an ASCII file to eliminate need for keying in individual items. Matrix function allows multiple plate set up on a single sheet.

OPTIONAL ACCESSORIES

- **Scanning Packages.** Various options for scanning and engraving artwork.
- **Raised Letter Signage System.** Patented process to create ADA-compliant signage.
- **MaxMotion Engraving Software for Windows™.**
- **Vacuum Table and Vise Assembly Options.** For versatility in workholding.
- **Secondary Engraving Units.** For multiple table operation.
- **Variety of Spindle Options.** Including collet, high frequency spindles.
- **Complete Line of Cutters.** Including end-mills and special application cutters.
- **Chip Removal System.** Keeps work surface clean.
- **Vinyl System.** Add vinyl signmaking capability to your engraving system.
- **Over 50 Letter Style Fonts and Symbols Available.**
- **Custom Fixturing Services.** For your difficult or specialty workholding needs.
- **Engraving Materials, Frames, and Sign Systems.** Complete range of styles and colors.

SERVICE

- **Free installation and training at customer's location.**
- **90 day warranty with on-site service if needed*.**
- **Toll-free user helpline.**
- **Extended warranty plans.**
- **Nationwide network of factory-trained technicians.**

*On-site service not available in Alaska.

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New Hermes Vanguard 7200 Spec

New Hermes Vanguard 7200 Manual

JS Bruner



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web sep 11 2023 the cell division cycle or the cycle is a series of events that takes place in a cell which causes the cell into two daughter cells it consists of two primary phases interphase m phase interphase it is an active phase between subsequent cell divisions this consists of multiple phases these are g0 it is the resting phase between cell

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web cell division occurs in mitosis cell cycle is divided in 2 phases interphase consists of 3 steps s phase g2 phase g phase consists of 5 phases prophase prometaphase metaphase anaphase telophase during this stage mitotic spindle begins to form chromosomes start to condense in this stage nuclear envelope break down

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web the cell cycle in eukaryotes i interphase m mitosis g 0 gap 0 g 1 gap 1 g 2 gap 2 s synthesis g 3 gap 3 cell division is the process by which a parent cell divides into two daughter cells 1 cell division usually occurs as part of a larger cell cycle in which the cell grows and replicates its chromosome s before dividing

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