



FIGURE 2

It is important that the needle safety latch linkage be properly adjusted to insure that the safety latch functions properly. When making this adjustment be sure that the needles are in the home position. The latch may then be adjusted by means of nuts A. Figure 2 lengthening or shortening the link so that:

(A) TWINE TIE BALERS — The end of the latch B. Figure 2 inset, is flush with the edge of the opening at point C. Figure 2 inset.

(B) WIRE TIE BALERS — The end of the latch B. Figure 2 inset, is $\frac{1}{4}$ " inside the edge of the opening at point C. Figure 2 inset. After this adjustment is made, trip the knotter, turn the baler through a tying cycle and recheck the latch adjustment.

The safety latch should not strike the crank arm when the needles are in the home position. When the tying mechanism is tripped the latch should enter the crank arm area just as the tips of the needles enter the bale chamber. Then at the point where the tips of the needles are retracted from the bale chamber the latch should be removed from the crank area.

PICKUP DRIVE

The pickup drive belt, shown in Figure 2, is designed to act as a slip clutch to protect the pickup and related parts and to deliver a uniform flow of material into the feeding mechanism.

For best performance the spring-loaded pickup drive belt idler should be adjusted so that a downward pull of 36 to 40 pounds at D, Figure 2 will move it.

Obtain the proper tension by adjusting nuts E Figure 2.

Proper adjustment will provide a uniform flow of material is carried into the machine and so that it SLIPS WHEN THE MACHINE IS OVER-FED or when an obstruction is encountered by the pickup teeth.

Definite signs of overfeeding are:

1. Continuous telescoping of the telescoping link.
2. Insufficient material in left side of bale, even though feeder sled has been properly adjusted.
3. Low capacity.

When the belt is too tight, too much material can be forced into the feeder area and these signs of overfeeding result. After the pickup and feeder areas are both overloaded, and the telescoping link continuously telescopes, loss of capacity will result.

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