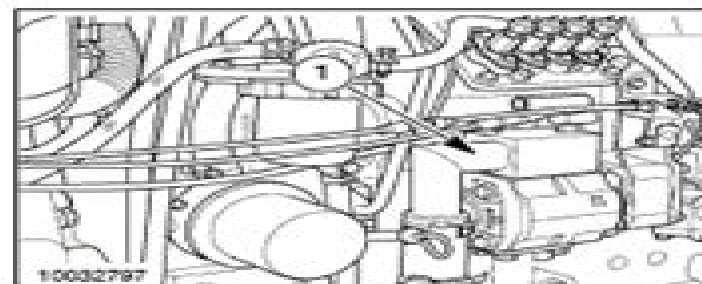


DESCRIPTION OF OPERATION - HYDRAULIC PUMP AND FILTER

Op. 35 304

The hydraulic pump, 1, is mounted on the right side of the engine and is driven by the engine oil pump gear mounted on the front of the engine block.

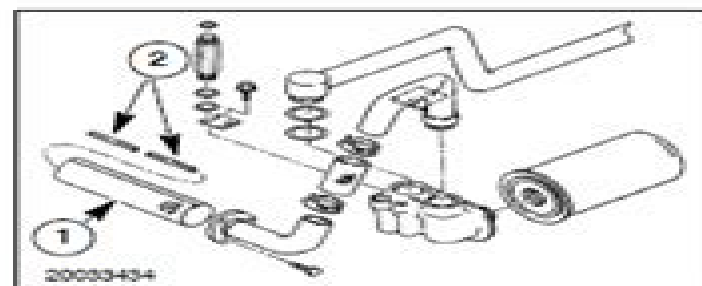
The hydraulic pump is a gear type pump and, with exception of replacing the seals, is not serviceable.



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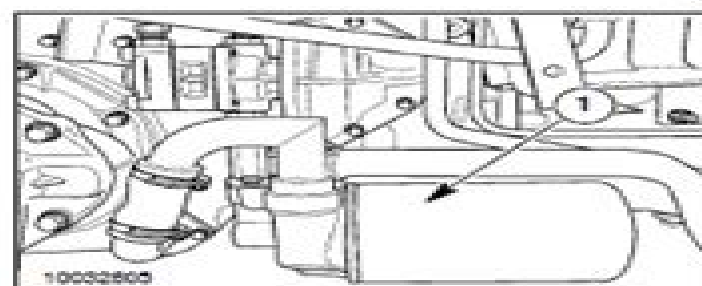
A screen-type sump filter is housed inside the rear differential case and is accessed by draining the hydraulic fluid from the differential case and removing the sump screen tube, 1, from the right side of the differential housing.

The screen type sump filter has six magnetic bars, 2, in the filter to catch any metallic particles in the oil.



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A suction type filter, 1, is located in the inlet line on the right side of the tractor, near the rear axle differential case. The filter is serviced by replacing the complete canister assembly. The filter should be replaced after the first 50 hours of use and every 300 hours of use thereafter.



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Daniel F McAuley



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