



## Step 22

- A. Insert two 1/2 IN. FLANGE BEARINGS (25) into the PRESS SUPPORT TUBE (8) as shown.
- B. SECURELY assemble the PRESS BACK SUPPORT (3) to the PRESS SUPPORT TUBE (8) as shown in drawing, using one 1/2 X 3-1/2 IN. BOLT (68), two 1/2 IN. WASHERS (63), and one 1/2 IN. LOCK NUT (90). (TIGHTEN THE CONNECTION ENOUGH TO REMOVE THE PLAY, YET ALLOWING THE PRESS BACK SUPPORT TO ROTATE FREELY)
- C. SECURELY assemble one 1/2 IN. SPRING PIN ASSEMBLY (51) to the SPRING PIN HOUSING, of the PRESS SUPPORT TUBE (8) as shown. (!!! IMPORTANT !!! TIGHTEN THE NUT OF THE SPRING PIN ASSEMBLY SECURELY)

# Parabody 425 User Guide

**R Barnett**



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