

Fig. 4-38



2. Remove the self-tapping screws securing the steering beam to the frame rail.
3. Remove the cap screws and lock nuts securing the steering arms to the drag link. Account for washers.
4. Loosen the jam nut securing each ball joint to the tie rod, then remove the ball joints from the tie rod. Slide the rod from the steering beam. Remove the jam nuts from the ball joints.

CLEANING AND INSPECTING

NOTE: Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.

1. Inspect the ball joints and tie rods for damaged threads or wear.
2. Inspect the ball joints and tie rods for cracks or unusual bends.
3. Wash the ball joints in parts-cleaning solvent. Dry with compressed air. Inspect the ball joint grease ports for wear. Apply a low-temperature grease to the ball joints.

WARNING

Always wear safety glasses when using compressed air.

ASSEMBLING AND INSTALLING

1. Slide the tie rod through the steering beam; then insert the jam nuts on the ball joints and thread the ball joints onto the tie rod.

NOTE: Each jam nut and ball joint is either a right-hand or left-hand thread; therefore, each can only be installed on one end of the tie rod. The right-hand thread is the inside ball joint and jam nut.

2. Secure the tie rod to the ball joints on the forked end of the drag link with a cap screw, washers, and lock nut. Tighten to 2.8 kg-m (20 ft-lb).

3. Secure the steering arms to the drag link with cap screws, lock nuts, and washers. Tighten to 4.2 kg-m (30 ft-lb).
4. Position an O-ring and washer on each ball joint assembly (threads coated with grease Lubriplate #609). Install the ball joints on top of the spindles (for the 700-L670/700 or EP5000 or EP7) or on the bottom side of the spindles (for the 600 or EP7 LE). Then secure to the spindles with lock nuts. Tighten to 1.3 kg-m (10 ft-lb).

NOTE: On the 600 or EP5000 or EP5000 or EP7, the ball joints must be installed on top of the spindle arms.

Fig. 4-39



NOTE: On the 600 or EP7 LE, the ball joint must be installed on the bottom side of the spindle arm.

Fig. 4-40



5. Place the steering knuckle into position and secure with self-tapping screws.
6. Adjust the alignment (see 5B Alignment in this section).
7. Apply blue Lubriplate #702 to the jam nut threaded area and tighten the jam nuts against the tie rod to 1.7-2.1 kg-m (12-15 ft-lb).

6

WARNING

Resisting to lock the jam nuts against the tie rod may cause loss of drivability control and possible personal injury.

Spindle (500 or EP/580 or EPV 600 or EP)

REMOVING

1. Position the front of the automobile up on a safety stand.
2. Remove the tie rod tie in this section.
3. Remove the lock nut and cap screw securing the shock absorber to the spindle. Account for all mounting hardware.

Fig. 4-41



4. Remove the lock nut securing the tie-rod ball joint to the spindle (account for the washer and the O-ring); then remove the ball joint from the spindle.

Fig. 4-42



5. Remove the two cap screws and lock nuts securing the spindle to the suspension arms. Account for all mounting hardware.

Fig. 4-43



Fig. 4-44



6. Inspect the inner ball joint in place. If damage, wear, or unusual bends are noted, insert the jam nut; then remove the ball joint from the tie rod.

INSPECTING

NOTE: Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.

1. Inspect the spindle for excessive wear, cracks, bends, or irregularities.
2. Inspect all welds for cracking.
3. Inspect the suspension arm bushings and axle area for wear.
4. Secure the spindle in a vise. Rotate the spindle clockwise and counterclockwise. The movement should be smooth and free. If the spindle movement is rough or binding, grease the spindle with a good low-temperature grease. Remove the spindle. If the movement continues rough, replace the spindle.

NOTE: When greasing the spindle, use enough grease so that it can be seen coming out of both the top and bottom of the spindle.

Pantera 580 Repair Manual

Léo Pomar

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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1. Understanding the eBook Pantera 580 Repair Manual
 - The Rise of Digital Reading Pantera 580 Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Pantera 580 Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Pantera 580 Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Pantera 580 Repair Manual
 - Personalized Recommendations

- Pantera 580 Repair Manual User Reviews and Ratings
- Pantera 580 Repair Manual and Bestseller Lists
- 5. Accessing Pantera 580 Repair Manual Free and Paid eBooks
 - Pantera 580 Repair Manual Public Domain eBooks
 - Pantera 580 Repair Manual eBook Subscription Services
 - Pantera 580 Repair Manual Budget-Friendly Options
- 6. Navigating Pantera 580 Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Pantera 580 Repair Manual Compatibility with Devices
 - Pantera 580 Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Pantera 580 Repair Manual
 - Highlighting and Note-Taking Pantera 580 Repair Manual
 - Interactive Elements Pantera 580 Repair Manual
- 8. Staying Engaged with Pantera 580 Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Pantera 580 Repair Manual
- 9. Balancing eBooks and Physical Books Pantera 580 Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Pantera 580 Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Pantera 580 Repair Manual
 - Setting Reading Goals Pantera 580 Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Pantera 580 Repair Manual
 - Fact-Checking eBook Content of Pantera 580 Repair Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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