

Pantograph for reducing and enlarging work in two and three dimensions, with cutter spindle and spindle drive system



Fig 4 Aligning cutter and tracer pin with straightedge attachment

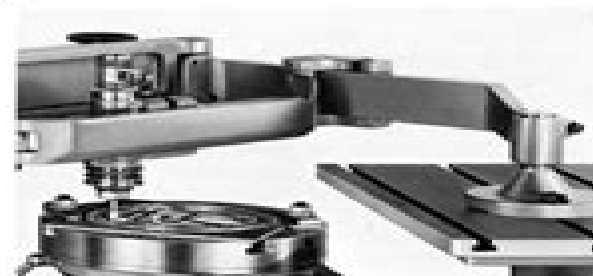


Fig 5 Pantograph locking attachment

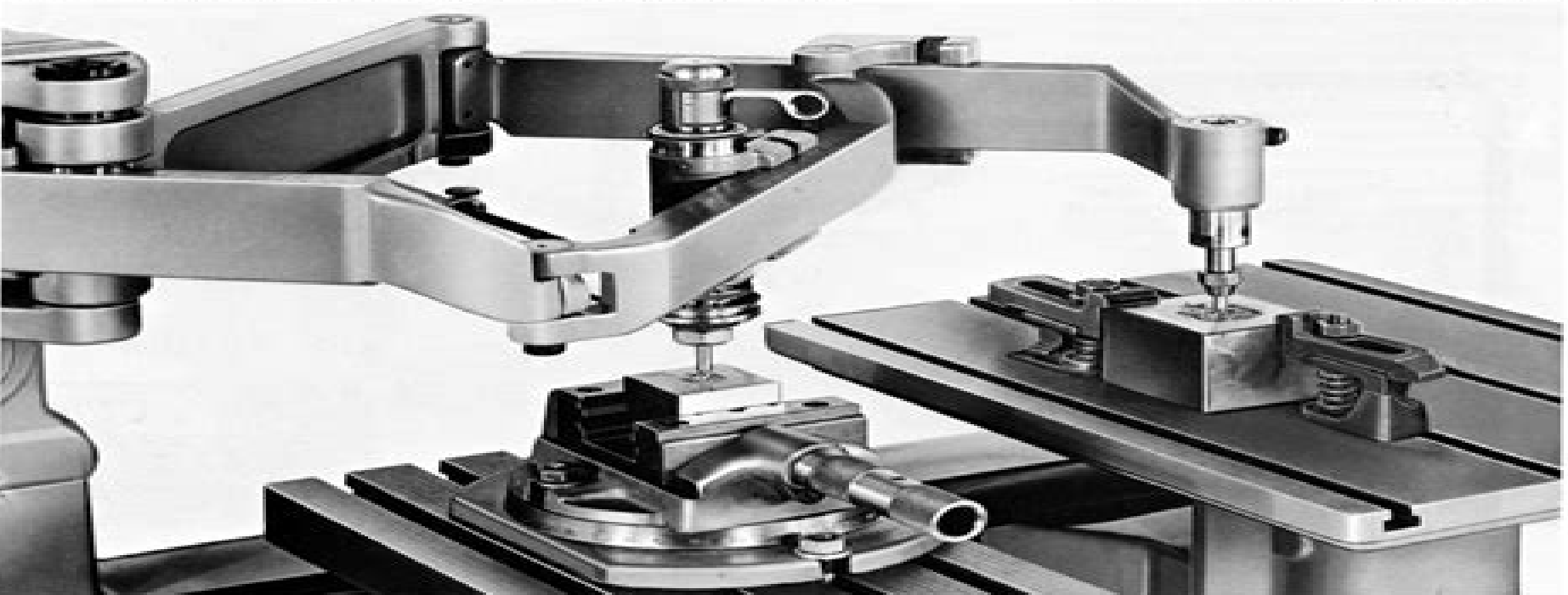


Fig 6 Reducing an escutcheon die from a steel master (GK 12)

The basic design feature of the GK machines is a pantograph which transfers all 3-dimensional tracer pin motions to the cutting tool, in the same direction and at a preset duplicating ratio. The pattern or master and the workpiece are always clamped in conjugate positions at roughly the same level, right in front of the operator, for maximum convenience and ease of operation. The pantograph will give a mathematically true reproduction of the template

or pattern contours if the diameters of tracer pin and cutter are selected in accordance with the duplicating ratio and if the points of tracer pin and cutter are in alignment with the axis of the horizontal pivot shaft. This latter condition can be met with the aid of a straightedge attachment (Fig 5). The weight of the pantograph assembly is counterbalanced in all positions by an adjustable spring. The rigid pantograph legs and carefully selected

antifriction bearings in all joints provide a high degree of accuracy and sensitivity in duplicating operations. The pantograph can be locked in the horizontal plane for 2-dimensional work or immobilized completely for plain milling work without a pattern or master, e.g. by scribed lines (Fig. 6). The feed motions will then be performed by the workpiece. The duplicating ratio can be set directly by means of graduated scales.

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Boeing Vertol Company

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Boeing Vertol Company text.

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Equipment Enforcement Manual United States. Federal Railroad Administration,1976 *Standard Light Rail Vehicle Operator's Manual* Boeing Vertol Company,1976 **Pantograph and Contact Line System** Jiqin Wu,2017-11-15

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Detection and Estimation Research of High-speed Railway Catenary Zhigang Liu, 2016-10-01 This book describes the wave characteristics of contact lines taking wind into consideration and discusses new methods for detecting catenary geometry pantograph slide fault and catenary support system faults It also introduces wire irregularity detection methods for catenary estimation and discusses modern spectrum estimation tools for catenary It is organized in three parts the first discusses statistical characteristics of pantograph catenary data such as stationarity periodicity correlation high order statistical properties and wave characteristics of contact lines which are the basis of pantograph catenary relationship analysis The second part includes geometry parameter detection and support system fault detection in catenary as well as slide fault detection in pantographs and presents some new detection algorithms and plans The final part addresses catenary estimation including detection of contact line wire irregularities and estimation of catenary based on spectrum and presents detection methods for contact line irregularity and modern spectrum estimation tools for catenary

Monthly Bulletin International Railway Congress Association, 1920

Revolution in United States Government Statistics, 1926-1976 Joseph W. Duncan, 1978

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The Code of Federal Regulations of the United States of America, 2006 The Code of Federal Regulations is the codification of the general and permanent rules published in the Federal Register by the executive departments and agencies of the Federal Government

Code of Federal Regulations, 2002 Special edition of the Federal Register containing a codification of documents of general applicability and future effect with ancillaries

Proceedings of the 3rd International Conference on Electrical and Information Technologies for Rail Transportation (EITRT) 2017 Limin Jia, Yong Qin, Jianguo Suo, Jianghua Feng, Lijun Diao, Min An, 2018-03-29 The proceedings collect the latest research trends methods and experimental results in the field of electrical and information technologies for rail transportation The topics cover novel traction drive technologies of rail transportation safety technology of rail transportation system rail transportation information technology rail transportation operational management technology rail transportation cutting edge theory and technology etc The proceedings can be a valuable reference work for researchers and graduate students working in rail transportation electrical engineering and information technologies

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