

4. Position tubes (12) and (22) on scissor assembly (5). Install new tie-wraps (29) to secure the tubes to the scissor assembly.
5. Connect tube (22) to fitting (26) on air spring (28). Install two bumpers (25).

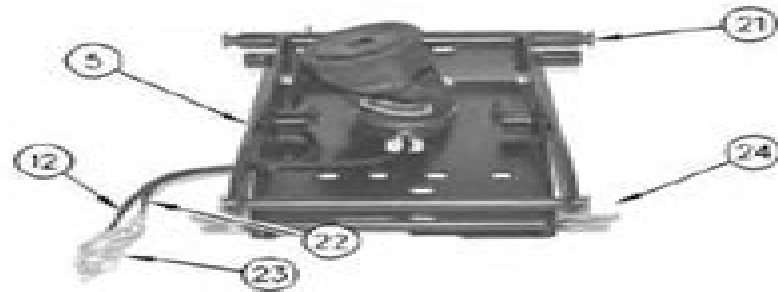


Illustration 4

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6. Apply Tooling (B) to scissor assembly (5) at the point of installation for two rollers (24). Install two rollers (24) and two bearings (21). Connect tubes (12) and (22) to valve assembly (23).

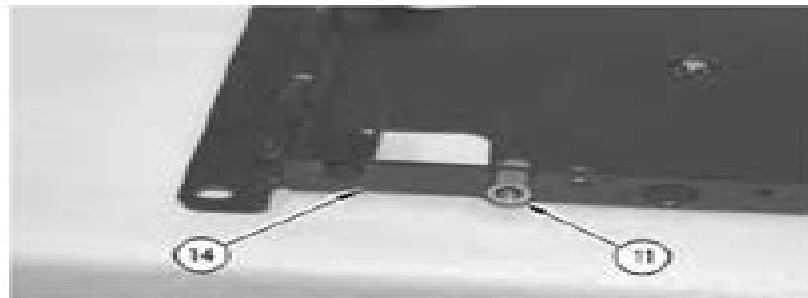
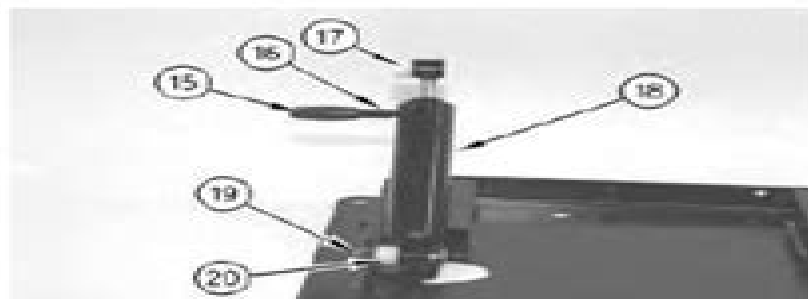


Illustration 5

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7. Install fitting (11) in lower housing (14).



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