



Fig 4  
Camshaft Assembly

b) Check the fit of the idler gear and shaft to specifications.

c) Check the condition of the idler gear shaft ball bearing.

### 3. INSTALLATION

a) Fit a crank shaft gear locate in shell and bolt to specified torque.

b) Assemble the idler gear and shaft, install it in the crankcase ensuring that the double marks on the idler gear line up with the double marks on the camshaft sprocket. Tighten the bolts to the specified torque.

c) Install the camshaft and camshaft gear and bolt to per spec. torque.

d) Install the injection pump gear ensuring that the double marking on the injection pump gear is in register with the angle marking on the idler gear, install the three bolts and tighten to the correct torque.

e) Install the front cover assembly using liquid sealant (scuff or equivalent).

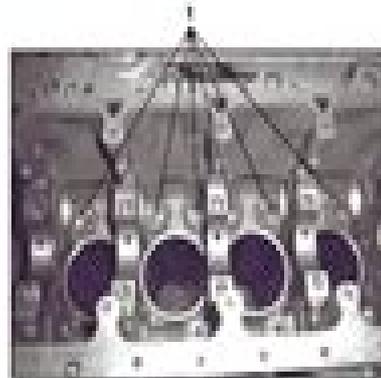


Fig 5

## B. CAMSHAFT

### 1. REMOVAL

#### NOTE



1. Before camshaft removal check

a. Balance of camshaft drive gear

b. Camshaft and fuel

c. Can take oil

2. Can take oil may be checked by means of a dial indicator gear

Read the style of the dial indicator push rods.

Rotate the engine and observe the indicator reading. Consult 'Specifications'.

a) Remove the idler gear and shaft as detailed in Chapter 3, para 3.

b) Lift out the valve push rods so they can be retained in their original positions.

c) Remove the crankcase front cover as detailed in para 3-1.

d) Remove the oil pump as detailed in CHAPTER 4.

e) Loosen the engine fan fan the camshaft with the core holes in the gear line up with the bolts (3-3) (4-4) securing the camshaft front plate then remove the bolts and nuts/washers.

f) Withdraw the camshaft with gear from the crankcase.

g) Remove the valve tappets (1-5) and identify them so they can be retained in their original positions.

### 2. DISMANTLING

a) Remove bolt (1-6) and washer, press out the camshaft out of gear then remove the key and front plate from the camshaft.

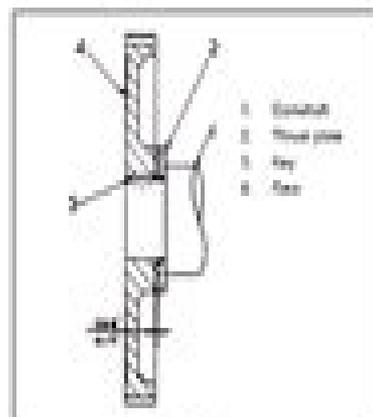


Fig 6

### 3. INSPECTION AND REPAIR

a) Inspect the cam lobes and camshaft journals against the dimensions given in 'Specifications'.

b) Check the clearance between the camshaft and the crankcase and the clearance between the camshaft and the front plate. If the clearance is not correct, the camshaft may need to be replaced.

c) Check the condition of the camshaft gear and front plate for wear. If the wear is excessive, the camshaft gear and front plate should be replaced.

d) Check the condition of the camshaft bearings. If the bearings are worn, they should be replaced.

e) Check the condition of the camshaft timing clearance against the dimensions given in 'Specifications'. If inspection proves it necessary, remove the camshaft bearing as detailed in para. 3-1.

f) Inspect the valve tappets for wear to 'Specifications'.

### 4. ASSEMBLY

a) Install the front plate on the camshaft.

b) Fit a new key to the camshaft then press on the camshaft gear to leave a clearance of 0.005-0.017 inch between the gear hub rear face and the front plate. Ensure that the front plate is located against its distal shoulder when checking the clearance (Fig 6). Tighten with washer (2-6) and bolt (1-6) to correct torque.

c) Turn the engine on its side or bottom side up.

Lubricate valve tappets and camshaft with engine oil and install into the crankcase.



Fig 7  
1. Cover

### 5. INSTALLATION

a) Install the valve tappets in their original positions.

b) Coat the camshaft and camshaft bearings with clean engine oil.

c) Install the camshaft in the crankcase being care not to damage the bearings and engage the camshaft gear with the crankshaft gear ensuring that the angle facing marks are in register.

d) Secure the front plate to the crankcase with the bolts and nuts/washers and tighten the bolts to the specified torque.

e) Install the oil pump as detailed in chapter 4 para 5.

f) Install the front cover as detailed in para 3f).

g) Install the valve push rods in their original positions.

h) Install the valve rocker arm shaft assembly as detailed in chapter 2 (a).

### 6. CAMSHAFT BEARING

#### 1. REMOVAL

a) Remove the camshaft as details in para 4a.

b) Remove the hydraulic as detailed in CHAPTER 5, para 5.

c) Use a long bar from the front of the crankcase and drive out the separation plug (1-7).

d) Remove the camshaft bearings (2, 3 & 4-6) from the crankcase.

#### 2. INSTALLATION

a) Press the camshaft bearing into position aligning the hole in the bearing with the hole in the crankcase.

# Operators Manual For Mahindra Tractor 6000 4wd

**Michael Hoelscher**



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1. Understanding the eBook Operators Manual For Mahindra Tractor 6000 4wd
  - The Rise of Digital Reading Operators Manual For Mahindra Tractor 6000 4wd
  - Advantages of eBooks Over Traditional Books
2. Identifying Operators Manual For Mahindra Tractor 6000 4wd
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Operators Manual For Mahindra Tractor 6000 4wd
  - User-Friendly Interface
4. Exploring eBook Recommendations from Operators Manual For Mahindra Tractor 6000 4wd
  - Personalized Recommendations
  - Operators Manual For Mahindra Tractor 6000 4wd User Reviews and Ratings
  - Operators Manual For Mahindra Tractor 6000 4wd and Bestseller Lists
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  - Operators Manual For Mahindra Tractor 6000 4wd Enhanced eBook Features
7. Enhancing Your Reading Experience
- Adjustable Fonts and Text Sizes of Operators Manual For Mahindra Tractor 6000 4wd
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8. Staying Engaged with Operators Manual For Mahindra Tractor 6000 4wd
- Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Operators Manual For Mahindra Tractor 6000 4wd
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  - Creating a Diverse Reading Collection Operators Manual For Mahindra Tractor 6000 4wd
10. Overcoming Reading Challenges
- Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Operators Manual For Mahindra Tractor 6000 4wd
- Setting Reading Goals Operators Manual For Mahindra Tractor 6000 4wd
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Operators Manual For Mahindra Tractor 6000 4wd
- Fact-Checking eBook Content of Operators Manual For Mahindra Tractor 6000 4wd
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development

- Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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