

1. Verify that two ring dowels are in place on side door flange. Hang a new gasket on the ring dowels.
2. Squirt a liberal amount of clean transmission lubricant into the main drive gear to prelube needle bearings. Install the assembled side door into the transmission case. See Figure 7-22.

NOTE

Be sure the transmission lubricant filler plug/dipstick is completely removed before attempting to install the side door. Contact with the filler plug/dipstick will prevent side door removal and may cause parts damage.

3. Start the two longer socket head screws (with captive washers) to fasten transmission exhaust bracket and bottom of side door to the transmission case. Start the six remaining screws. Alternately tighten eight screws to 13-18 ft-lbs (17.6-24.4 Nm) in the pattern shown in Figure 7-23.
4. Rotate shifter pawl forward and then lower free end to engage shifter cam. Remove and discard the cover gasket.
5. Obtain a **new** top cover gasket and align the holes with those in the transmission case. Align the holes in the top cover with those in the gasket. Install the six socket head screws and tighten to 8-11 ft-lbs (9.5-14.9 Nm).
6. Install preformed vent hose to top cover fitting, if removed.
7. Insert push rod into mainshaft bore. Install oil slinger.
8. Install the clutch release cover. See Section 7.4 CLUTCH RELEASE COVER, ASSEMBLY/INSTALLATION.

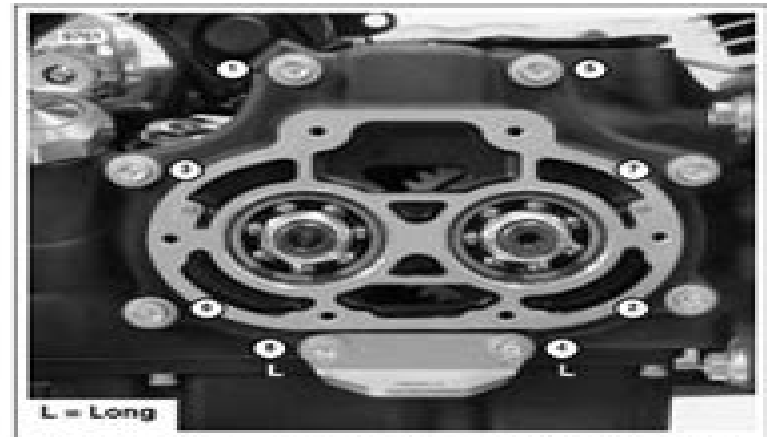


Figure 7-23. Transmission Side Door Screw Size and Torque Sequence

9. Install the bearing inner race on the transmission mainshaft. See Section 6.5 PRIMARY CHAINCASE, MAINSHAFT BEARING INNER RACE, INSTALLATION.
10. Install the primary chaincase. Install the clutch assembly, primary chain, and compensating sprocket components. Install the primary chaincase cover. See Section 6.5 PRIMARY CHAINCASE, INSTALLATION.
11. Install the exhaust system. See Section 2.38 EXHAUST SYSTEM, INSTALLATION.

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JR Anderson



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Table of Contents Ultra Classic Service Manual 2007

1. Understanding the eBook Ultra Classic Service Manual 2007
 - The Rise of Digital Reading Ultra Classic Service Manual 2007
 - Advantages of eBooks Over Traditional Books
2. Identifying Ultra Classic Service Manual 2007
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ultra Classic Service Manual 2007
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ultra Classic Service Manual 2007
 - Personalized Recommendations
 - Ultra Classic Service Manual 2007 User Reviews and Ratings
 - Ultra Classic Service Manual 2007 and Bestseller Lists
5. Accessing Ultra Classic Service Manual 2007 Free and Paid eBooks
 - Ultra Classic Service Manual 2007 Public Domain eBooks
 - Ultra Classic Service Manual 2007 eBook Subscription Services
 - Ultra Classic Service Manual 2007 Budget-Friendly Options
6. Navigating Ultra Classic Service Manual 2007 eBook Formats

- ePub, PDF, MOBI, and More
- Ultra Classic Service Manual 2007 Compatibility with Devices
- Ultra Classic Service Manual 2007 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ultra Classic Service Manual 2007
 - Highlighting and Note-Taking Ultra Classic Service Manual 2007
 - Interactive Elements Ultra Classic Service Manual 2007
- 8. Staying Engaged with Ultra Classic Service Manual 2007
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ultra Classic Service Manual 2007
- 9. Balancing eBooks and Physical Books Ultra Classic Service Manual 2007
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ultra Classic Service Manual 2007
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Ultra Classic Service Manual 2007
 - Setting Reading Goals Ultra Classic Service Manual 2007
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ultra Classic Service Manual 2007
 - Fact-Checking eBook Content of Ultra Classic Service Manual 2007
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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