

Suzuki SX4 2006-2014 Workshop Manual

Engine Mechanical 10-40

Engine Mechanical 10-39

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Bearing Inspection

General Information

Service main bearings are available in standard size and 0.25 mm (0.009 in.) undersize, and each of them has 3 kinds of bearings differing in tolerance.

Upper half of bearing (1) has oil groove (2) as shown in figure.

Install this half with oil groove to cylinder block.

Lower half of bearing does not have an oil groove.



Visual Inspection

Check bearings for pitting, scratches, wear or damage. Any malfunction is found, replace both upper and lower halves. Never replace either half without replacing the other half.

Bearing Clearance

NOTE

Do not rotate crankshaft while gauging plates is installed.

Check clearance by using gauging plates according to the following procedure.

1) Remove bearing caps.

2) Clean bearings and main journals.

3) Place a piece of gauging plate (1) the full width of bearing (parallel to crankshaft) on journal, and set it on base.



4) Tighten main bearing cap No.1 bolt (1) - (10) and main bearing cap No.2 bolt (11) - (20) gradually as follows.

a) Tighten bolts (1) - (10) to 30 N·m (2.2 kgf·m, 22.0 ft·lb) according to numerical order in figure.

b) In the same manner as in Step a), tighten them to 50 N·m (3.5 kgf·m, 36.9 ft·lb).

c) In the same manner as in Step a), tighten them to 90°.

d) Tighten bolts (11) - (20) to 25 N·m (2.2 kgf·m, 18.0 ft·lb) according to numerical order in figure.

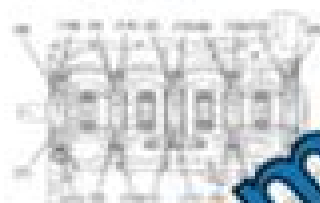
Tightening torque

Main bearing cap No.1 bolt (1) - (10):

Tighten 30 N·m (2.2 kgf·m, 22.0 ft·lb), 50 N·m (3.5 kgf·m, 36.9 ft·lb) and 90° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.2 kgf·m, 18.0 ft·lb) by the specified procedure.



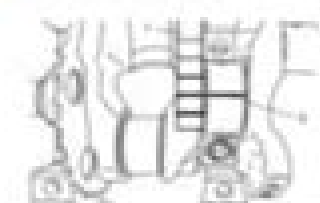
5) Remove bearing caps. Insert an oil gauging plate, and check the oil gauging plate width at its widest part. If it exceeds its limit, replace the bearing.

6) Repeat steps 4) and 5) until proper clearance is obtained. Only produce proper clearance.

7) If necessary, and be necessary to inspect the bearing for use of 0.25 mm undersize.

8) After setting new bearing, recheck clearance.

Oil gauging clearance
Standard: 0.021 - 0.044 mm (0.0008 - 0.0018 in.)
Limit: 0.054 mm (0.0021 in.)



Cylinder Head Components



Component	Part No.	Description	Torque	Remarks
Cylinder head	1	Cylinder head		
	2	Cylinder head gasket		
Cylinder head bolt	3	Cylinder head bolt	30 N·m (2.2 kgf·m, 22.0 ft·lb)	
	4	Cylinder head bolt	50 N·m (3.5 kgf·m, 36.9 ft·lb)	
Cylinder head nut	5	Cylinder head nut	90°	
	6	Cylinder head nut	25 N·m (2.2 kgf·m, 18.0 ft·lb)	
Cylinder head gasket	7	Cylinder head gasket		
	8	Cylinder head gasket		
Cylinder head	9	Cylinder head		
	10	Cylinder head		

Suzuki Sx4 Shop Manual

Thomas Griffiths



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