

# Suzuki SX4 2006-2014 Workshop Manual

Engine Mechanical 10-40

Engine Mechanical 10-39

## Bearing Inspection

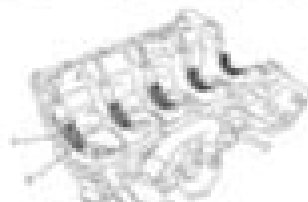
### General Information

Service main bearings are available in standard size and 0.25 mm (0.009 in.) undersize, and each of them has 3 kinds of bearings differing in tolerance.

Upper half of bearing (1) has oil groove (2) as shown in figure.

Install this half with oil groove to cylinder block.

Lower half of bearing does not have an oil groove.



### Visual Inspection

Check bearings for pitting, scratches, wear or damage. Any malfunction is found, replace both upper and lower halves. Never replace either half without replacing the other half.

## Bearing Clearance

### NOTES

Do not rotate crankshaft while gauging plates is installed.

Check clearance by using gauging plates according to the following procedure.

1) Remove bearing caps.

2) Clean bearings and main journals.

3) Place a piece of gauging plate (1) the full width of bearing (parallel to crankshaft) on journal, and set it on base.



4) Tighten main bearing cap No.1 bolt (1) - (10) and main bearing cap No.2 bolt (11) - (20) gradually as follows.

a) Tighten bolts (1) - (10) to 30 N·m (2.2 kgf·m, 22.0 ft·lb) according to numerical order in figure.

b) In the same manner as in Step a), tighten them to 50 N·m (3.5 kgf·m, 36.8 ft·lb).

c) In the same manner as in Step a), tighten them to 90°.

d) Tighten bolts (11) - (20) to 25 N·m (2.2 kgf·m, 18.5 ft·lb) according to numerical order in figure.

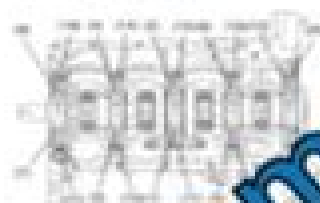
### Tightening torque

Main bearing cap No.1 bolt (1) - (10):

Tighten 30 N·m (2.2 kgf·m, 22.0 ft·lb), 50 N·m (3.5 kgf·m, 36.8 ft·lb) and 90° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.2 kgf·m, 18.5 ft·lb) by the specified procedure.



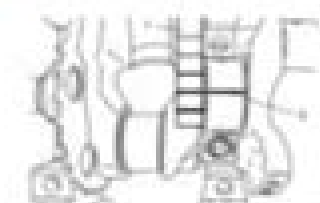
5) Remove bearing caps. Put on gauging plate, and check the gauging plate width at its widest part. If it exceeds its limit, replace the bearing.

6) Repeat steps 1) to 5) until proper bearing clearance is obtained.

7) After the bearing clearance is checked, only produce proper bearing clearance by grinding the journal, and be necessary to grind the journal for use of 0.25 mm undersize.

8) After grinding new bearing, recheck clearance.

Bearing clearance  
Standard: 0.021 - 0.044 mm (0.0008 - 0.0018 in.)  
Limit: 0.054 mm (0.0021 in.)



## Cylinder Head Components

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Component	Part No.	Torque	Remarks
Cylinder head	1	30 N·m (2.2 kgf·m, 22.0 ft·lb)	Cylinder head bolt (1)
	2	50 N·m (3.5 kgf·m, 36.8 ft·lb)	Cylinder head bolt (2)
Intake manifold	3	25 N·m (2.2 kgf·m, 18.5 ft·lb)	Intake manifold bolt (3)
	4	25 N·m (2.2 kgf·m, 18.5 ft·lb)	Intake manifold bolt (4)
Cylinder head gasket	5	90°	Cylinder head gasket (5)
	6	25 N·m (2.2 kgf·m, 18.5 ft·lb)	Cylinder head gasket (6)
Cylinder head	7	25 N·m (2.2 kgf·m, 18.5 ft·lb)	Cylinder head (7)
	8	25 N·m (2.2 kgf·m, 18.5 ft·lb)	Cylinder head (8)

# Suzuki Sx4 Haynes Manual

**Max Haynes**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Max Haynes text.

## **Suzuki Sx4 Haynes Manual:**

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**Suzuki GSX600F, GSX750F & GSX750 '98-'02** Editors of Haynes Manuals, 2016-03-01 Complete coverage for your Suzuki GSX600 750F and GSX750 covering GSX600F GSX750F and GSX750 models for 1998 to 2002 Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the vehicle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Workshop tips section in color

**Suzuki SV650 and SV650S** Matthew Coombs, Phil Mather, 2006 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and plenty of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Complete coverage for your Suzuki SV650 SV650S covering 645cc models for 1999 to 2005 Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section

**Suzuki GSX-R1000, 2009-2016** Haynes Publishing, 2017-03-01 This Haynes Manual is a first hand account of repairing and maintaining the Suzuki GSX R1000 from 2009 2016 What makes Haynes Manuals unique and what has given them success for over 55 years is that each manual is written from a complete tear down and rebuild of the bike Suzuki GSX R1000 2009 2016 is filled with 700 photos and expertly written text to ensure the next step is always clear Even if you re new to bikes you ll be able to keep yours on the road in style

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## Unveiling the Magic of Words: A Review of "**Suzuki Sx4 Haynes Manual**"

In a world defined by information and interconnectivity, the enchanting power of words has acquired unparalleled significance. Their power to kindle emotions, provoke contemplation, and ignite transformative change is really awe-inspiring. Enter the realm of "**Suzuki Sx4 Haynes Manual**," a mesmerizing literary masterpiece penned with a distinguished author, guiding readers on a profound journey to unravel the secrets and potential hidden within every word. In this critique, we shall delve to the book is central themes, examine its distinctive writing style, and assess its profound affect the souls of its readers.

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