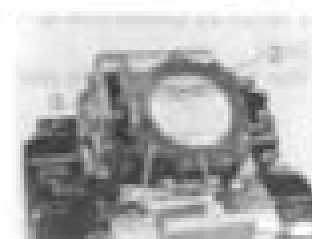


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- Remove the cylinder head gasket (2), the down pins (3) and the cam chain guide (4).



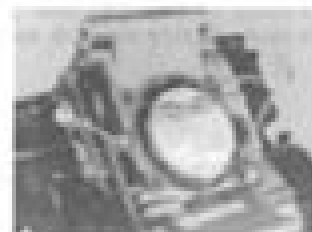
- Remove the cylinder nuts (5).
- Remove the cylinder.

NOTE

Firstly, grip the cylinder at both ends, and lift it straight up. If the cylinder does not come off lightly, tap on the lower portion of the cylinder with a plastic mallet to make the gasket part loose.



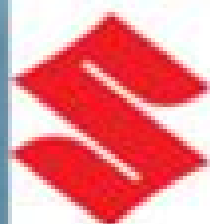
- Remove the cylinder base gasket (2) and the down pins (3).
- Remove the oil pan (3).



- Place a clean rag over the cylinder base so as not to drop the piston pin onto the crankcase.

CAUTION

Pull the cam chain covers, or the chains will be caught between the crankcase and the cam drive sprocket when turning the crankshaft.

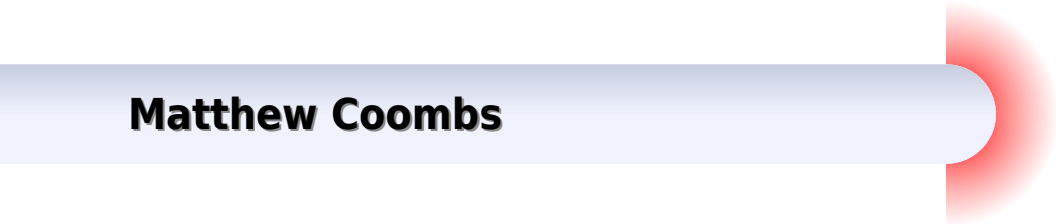


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An Official Suzuki Service Manual

Suzuki Tl1000 Tl1000r 1998 2003 Service Repair Manual

Matthew Coombs



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this example illustrates the forming of a three dimensional shape by a deep drawing process in general the forming procedure involves a forming step followed by a springback that occurs after the blank is removed from the tool the goal of analyzing the forming procedure is to determine the final deformed shape after springback

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