2-12 PERIODIC MAINTENANCE

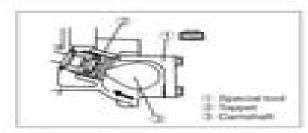
- Imptall shim, identification number should face towards tapper.
- 7. Plotum cramkshaft to be open (Mt up) valve.
- Remove tipper holder (1) and tighten camehalt housing bots.
 to specified torque.
- (*) Comstaft housing bott:

11 New (1.1 kg-m, 8.0 lb.-ft.)

Recheck tappet clearance.

AND THE !

After completing lappet clearance argustment and securing camehalt housing boils, inspect tappet clearance again.



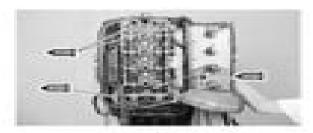


INSTALLATION

After shecking and adjusting all tappet shearances, install cylinder head cover, installation is reverse order of removal. (See page 6-10)

Cylinder head cover bolts :

11 Non (1.1 kg-m, 7.8 lb.-ft.)





Pasquale De Marco

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