

# Supplier Quality Manual

## Product and Process Quality

### I. Purpose

This policy defines Master Lock's requirements for approving Supplier's products and processes at any time within the products life.

### II. Scope

This policy applies to all Master Lock Suppliers.

### III. Definitions

PPAP – Production Part Approval Process

FAIR – First Article Inspection Report

Process Control Plan – summary of checks, inspections and test that occur from start to end of a process

CTQ – Critical to Quality, product characteristics are typically defined by Master Lock and process characteristics are typically defined by the Supplier

### IV. Responsibilities

#### A. Master Lock

- Provide clear communication of product and quality requirements through requirements listed on the Purchase Order, ECO, PPAP and/or CTQ List.

#### B. Supplier

- Provide Master Lock the expected product quality level through controlled processes.
- Communicate proposed process, subcontractor and product changes to Master Lock before implementation.
- Complete requested quality documents within project schedule.
- Use current Master Lock Drawings for each step of this Product and Process quality policy.

### V. Procedures

A. The PPAP Process is used to document all process and product activities supporting the consistent build of quality products and services for Master Lock. A PPAP is initiated for new or existing items for any change that affects fit, form, function or appearance.

B. PPAP consists of the following Requirements:

#### 1. Engineering Requirements

- a. Project & PPAP Requirement Review
- b. Master Lock Document Review
- c. CTQ List Review

#### 2. Marketing Services Requirements

- a. Packaging Requirement Review
- b. Master Lock Marketing Services Review

#### 3. Operational Requirements

- a. Process Flow Diagram
- b. Process Control Plan
- c. Quality Work Instructions
- d. Tooling Build and Qualification
- e. Gage Build and Qualification
- f. Assembly Process Qualification

#### 4. Product Quality Requirements

- a. Master Lock Process Audit
- b. Product Conformance (FAIR, Test Results, Material Certificates, etc.)
- c. Post Launch – Ongoing Product Conformance

#### 5. PPAP Approval Section

# Suzuki Quality Manual For Suppliers

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**Small and Medium Scale Industry in Indian and the Model of Japan** Konosuke Odaka,Yukihiko

Kiyokawa,2008-07-09 Revised version of papers presented at the Workshop on Comparative Study on the Small and Medium Scale Industry in India and Japan held at Tokyo during 8 9 March 1996 Water Policy and Governance in Canada Steven Renzetti,Diane P. Dupont,2016-10-31 This book provides an insightful and critical assessment of the state of Canadian water governance and policy It adopts a multidisciplinary variety of perspectives and considers local basin provincial and national scales Canada s leading authorities from the social sciences life and natural sciences address pressing water issues in a non technical language making them accessible to a wide audience Even though Canada is seen as a water rich country with 7% of the world s reliable flow of freshwater and many of the world s largest rivers the country nevertheless faces a number of significant water related challenges stemming in part from supply demand imbalances but also a range of water quality issues Against the backdrop of a water policy landscape that has changed significantly in recent years this book therefore seeks to examine water related issues that are not only important for the future of Canadian water management but also provide insights into transboundary management non market valuation of water decentralized governance methods the growing importance of the role of First Nations peoples and other topics in water management that are vital to many jurisdictions globally The book also presents forward looking approaches such as resilience theory and geomatics to shed light on emerging water issues Researchers students and those directly involved in the management of Canadian waters will find this book a valuable source of insight In addition this book will appeal to policy analysts people concerned about Canadian water resources specifically as well as global water issues **Quality Today** ,2005 Canada and the Global Economy John N. H. Britton,1996 A collection of essays by twenty three of Canada s leading economic geographers Canada and the Global Economy is a comprehensive study of the evolving economic and geographic patterns of Canadian development It provides a benchmark for research on the spatial development of the Canadian economy The contributors explore four central themes the locational impacts of the openness of the Canadian economy Canada s relatively simple economic geography in terms of regional variations in resources and urban development the problems of keeping pace with rapid advances in technology and the role of government in maintaining a national market and assisting economic

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*Quality* Bo Bergman, Bengt Klefsjö, 1994 Introduces quality management and methodology at an undergraduate level Divided into five parts it offers a comprehensive review of the subject and includes appendices of basic statistics

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