

Suzuki SX4 2006-2014 Workshop Manual

Engine Mechanical: 10-45

Engine Mechanical: 10-39

main Bearings Inspection

10-45-0000

General Information

Service main bearings are available in standard size and 0.25 mm (0.0098 in.) undersize, and each of them has 5 kinds of bearings differing in tolerance.

Upper half of bearing (1) has oil groove (2) as shown in figure.

Install this half with oil groove to cylinder block.

Lower half of bearing does not have an oil groove.



10-45-0001

Visual Inspection

Check bearings for pitting, scratches, wear or damage. Any malfunction is found, replace both upper and lower halves. Never replace either half without replacing the other half.

main Bearing Clearance

NOTE

Do not rotate crankshaft while gauging plastic is installed.

Check clearance by using gauging plastic according to the following procedure.

1) Remove bearing caps.

2) Clean bearings and main journals.

3) Place a piece of gauging plastic (1) the full width of bearing (parallel to crankshaft or journal, according to hole).



10-45-0002

4) Tighten main bearing cap No.1 bolts (7) - (10) and main bearing cap No.2 bolts (11) - (20) gradually as follows.

a) Tighten bolts (7) - (10) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) according to numerical order in figure.

b) In the same manner as in Step a), tighten them to 50 N·m (3.5 kgf-m, 36.5 ft-lb).

c) In the same manner as in Step a), retighten them to 60°.

d) Tighten bolts (11) - (20) to 25 N·m (2.0 kgf-m, 18.0 ft-lb) according to numerical order in figure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.5 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.5 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.5 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.5 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.5 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.5 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.5 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.5 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.5 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.5 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Cylinder Head Components

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	1) General note	2) Cylinder head bolt (3)
Cylinder head	a) Use gauge	Do not reuse. Do not reuse after retightening the other cylinder head bolt (3).
Cylinder head gasket	b) Cylinder head bolt (3): Check cylinder head bolt (3) for deformation (bending, etc.) for deformation (bending, etc.) and cylinder head removal and installation. If it is reused.	Tighten 20 N·m (1.5 kgf-m, 14.3 ft-lb), 40 N·m (3.0 kgf-m, 29.2 ft-lb), 60° and 60° by the specified procedure.
Cylinder head	c) Do not reuse	Tighten 20 N·m (1.5 kgf-m, 14.3 ft-lb) by the specified procedure.
Cylinder head gasket	d) Do not reuse	Do not reuse.
Cylinder head	e) Do not reuse	Do not reuse.
Cylinder head gasket	f) Do not reuse	Do not reuse.
Cylinder head	g) Do not reuse	Do not reuse.

Suzuki Sx4 2006 2009 Workshop Repair Service Manual

Tobias Bleicker



Suzuki Sx4 2006 2009 Workshop Repair Service Manual:

Suzuki SJ Series & Vitara Owners Workshop Manual Bob Henderson,A. K. Legg,1994 *Suzuki GSX-R600 & 750 '06 to '09* Editors of Haynes Manuals,2015-10-23 Complete coverage for your Suzuki GSX R600 and 750 2006 thru 2009 Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools workshop tips section in color **Suzuki GT, ZR & TS50** Jeremy Churchill,1984 *Suzuki GSX-R600 and 750 Service and Repair Manual* Matthew Coombs,2009 GSX R600K6 599cc 2006 GSX R600K7 599cc 2007 GSX R600K8 599cc 2008 GSX R600K9 599cc 2009 GSX R750K6 750cc 2006 GSX R750K7 750cc 2007 GSX R750K8 750cc 2008 GSX R750K9 750cc 2009 **Suzuki Samurai/Sidekick & Geo Tracker Automotive Repair Manual** Bob Henderson,John Harold Haynes,1995 Haynes disassembles every subject vehicle and documents every step with through instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer **Suzuki GT, ZR & TS50 Owners Workshop Manual** Jeremy Churchill,1986 *Suzuki GS-GSX 250, 400 and 450 Twins Owners Workshop Manual, M736* John Haynes,1988-03-31 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer **Suzuki GSF600 & 1200 Bandit Fours Service and Repair Manual** Matthew Coombs,1997 Suzuki GSF600 GSF1200 Bandit Fours 1995 97 Shop Manual Haynes Covers 6cc and 12cc models 256 pgs 614 b w ill *Suzuki GP 100 & 125 Owners Workshop Manual* Chris Rogers,1982-01-01 **Suzuki GS550 and GS750 Fours Owners Workshop Manual, No. M363** John Haynes,1996-06-29 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer **Suzuki Burgman Scooters** Phil Mather,2011 No further information has been provided for this title *Suzuki GSX-R and Katana GSX-F* John Haynes,1998-01-01 HY SUZ GSX R750 85 96 **Suzuki GS1000 Fours Owners Workshop Manual No. 484** John Haynes,1988-03-31 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and plenty of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting

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Table of Contents Suzuki Sx4 2006 2009 Workshop Repair Service Manual

1. Understanding the eBook Suzuki Sx4 2006 2009 Workshop Repair Service Manual
 - The Rise of Digital Reading Suzuki Sx4 2006 2009 Workshop Repair Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Suzuki Sx4 2006 2009 Workshop Repair Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Suzuki Sx4 2006 2009 Workshop Repair Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Suzuki Sx4 2006 2009 Workshop Repair Service Manual
 - Personalized Recommendations
 - Suzuki Sx4 2006 2009 Workshop Repair Service Manual User Reviews and Ratings

- Suzuki Sx4 2006 2009 Workshop Repair Service Manual and Bestseller Lists
- 5. Accessing Suzuki Sx4 2006 2009 Workshop Repair Service Manual Free and Paid eBooks
 - Suzuki Sx4 2006 2009 Workshop Repair Service Manual Public Domain eBooks
 - Suzuki Sx4 2006 2009 Workshop Repair Service Manual eBook Subscription Services
 - Suzuki Sx4 2006 2009 Workshop Repair Service Manual Budget-Friendly Options
- 6. Navigating Suzuki Sx4 2006 2009 Workshop Repair Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Suzuki Sx4 2006 2009 Workshop Repair Service Manual Compatibility with Devices
 - Suzuki Sx4 2006 2009 Workshop Repair Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Suzuki Sx4 2006 2009 Workshop Repair Service Manual
 - Highlighting and Note-Taking Suzuki Sx4 2006 2009 Workshop Repair Service Manual
 - Interactive Elements Suzuki Sx4 2006 2009 Workshop Repair Service Manual
- 8. Staying Engaged with Suzuki Sx4 2006 2009 Workshop Repair Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Suzuki Sx4 2006 2009 Workshop Repair Service Manual
- 9. Balancing eBooks and Physical Books Suzuki Sx4 2006 2009 Workshop Repair Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Suzuki Sx4 2006 2009 Workshop Repair Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Suzuki Sx4 2006 2009 Workshop Repair Service Manual
 - Setting Reading Goals Suzuki Sx4 2006 2009 Workshop Repair Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Suzuki Sx4 2006 2009 Workshop Repair Service Manual
 - Fact-Checking eBook Content of Suzuki Sx4 2006 2009 Workshop Repair Service Manual
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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