

# Sears Model 2C (Winchester 131) 22LR

## Bolt Action Rifle Project



# Winchester 490 Manual

**Sabine Zange**



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web for flanges with 12 or more bolts 1 st round 20 percent of final torque 2 nd round 40 percent of final torque 3 rd round 80 percent of final torque 4 th round 100 percent of final torque final round clockwise or counter clockwise around the flange please take note the above bolt tightening sequences are the most

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