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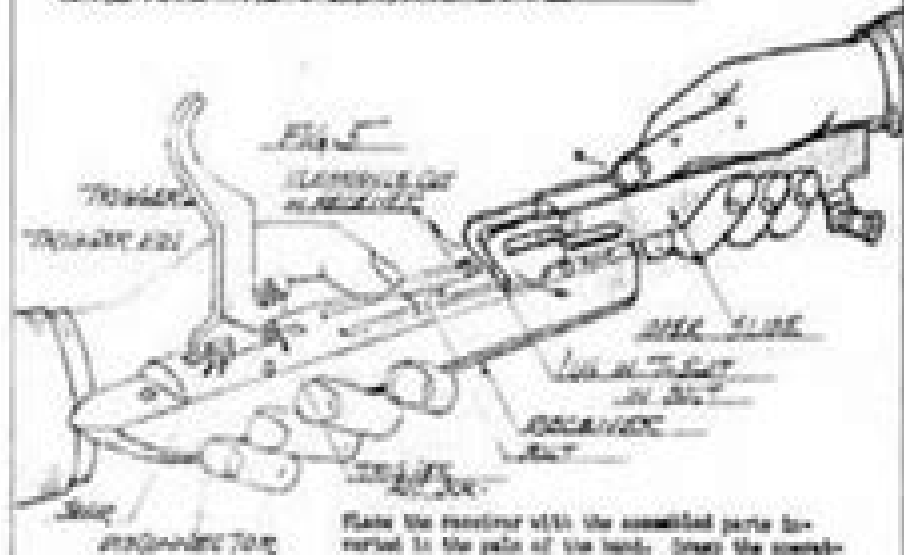
**MODEL 77 AUTOMATIC*
22 RIFLE**



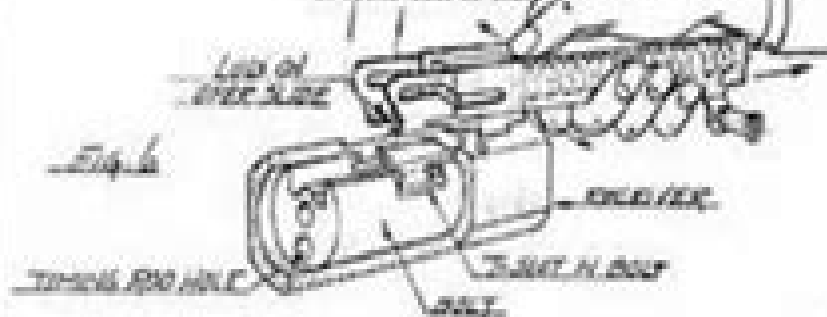
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OLIN MATHIESON CHEMICAL CORPORATION
NEW HAVEN 4, CONN.

* SELF LOADING

TO TAKE DOWN M/77 AUTOMATIC (CLIP)
1. REMOVE THE OPERATING SLIDE



Place the receiver with the assembled parts described in the palm of the hand. Grasp the operating slide with the thumb and fingers of the right hand. Press one side of the operating slide outward with the thumb. At the same time, pressing the other side outward with the fingers. This operation disengages the lugs on the rear end of the frame of the operating slide from the T-shaped on either side of bolt.



While still enclosing the operating slide with the right hand to prevent the operating slide spring from flying loose, lift the end of the operating slide with the large thumb, out of the bolt and receiver through the clearance slot in the receiver, and slide the operating slide forward and off the operating slide guide rib, thus freeing the operating slide and operating slide spring.

FRANK B. S. G. 4.

Winchester Model 77 Gunsmith Manual

Mike Jess



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Field Manuals United States. War Department,1979-10 **Special Forces Soldier's Manual for MOS 11 B (SQI S)** United States. Department of the Army,1979 **Reloading Manual Number 11** ,1991 American Rifleman ,1926

Gunsmithing Made Easy Bryce M. Towsley,2010-10-06 One of America s foremost experts on gunsmithing Bryce Towsley here provides the definitive guide for anyone interested in building or maintaining guns He gives detailed explanations and color illustrations for just about every aspect of gun repair Featured tutorials include stock modifications accuracy enhancement weather preparation a total rifle makeover and much more Beginning with shop design and maintenance Towsley builds on the knowledge he provides until ending with directions on rifle building from scratch For anyone interested in fixing or building guns Towsley s book is a complete education from A to Z Skyhorse Publishing is proud to publish a broad range of books for hunters and firearms enthusiasts We publish books about shotguns rifles handguns target shooting gun collecting self defense archery ammunition knives gunsmithing gun repair and wilderness survival We publish books on deer hunting big game hunting small game hunting wing shooting turkey hunting deer stands duck blinds bowhunting wing shooting hunting dogs and more While not every title we publish becomes a New York Times bestseller or a national bestseller we are committed to publishing books on subjects that are sometimes overlooked by other publishers and to authors whose work might not otherwise find a home **Popular Science** ,1967-07 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better

Special Regulations United States. Department of the Army,1954 Gun Digest Arms & Armour Press,1980

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