



Bild Fig. 42

Probefahrt

Einstellen des Vergasers

Die Einstellung des Vergasers wird bei betriebswarmem Motor vorgenommen.

Damit bei normalem Betrieb die Luftklappe (nur für Kaltstart) außer Funktion ist, muß der Seilzug für den Luftklappenhebel ein Spiel von 1 ... 2 mm aufweisen.

Gasschieber-Anschlagschraube (2) herausdrehen und den Seilzug so einstellen, daß der Gasschieber vollständig geschlossen ist. Gasschieber-Anschlagschraube so weit hineindrehen, daß der betriebswarme Motor bei geschlossenem Gasdrehgriff einwandfrei rundläuft.

Die Stellschraube (1) so verdrehen, daß der Seilzug zwischen Vergaser und Gasdrehgriff 1 ... 2 mm Spiel hat.

Anmerkung:

Obige Einstellung sorgfältig durchführen, da bei zu hoher Leerlaufdrehzahl die Fliehkraftkupplung einreißt.

proceed

1. Gasschieber-Anschlagschraube
2. Stellschraube

Werkzeuge:
paßend + Seilzug

Werkzeuge +
Seilzug + 1/2
paßend + Seilzug
Seilzug + 1/2

Fig. 42

CONVENTION
INDICATIONS FOR SYMBOLS

Test run

Adjusting the carburettor

Adjust the carburettor while the engine is warm.

The choke is kept from operating at normal position (only if the engine is cold) by ensuring a play of 1 ... 2 mm of the control wire of the choke.

Unscrew the throttle stop screw (2) and adjust the control wire so that the throttle is completely closed.

Screw the throttle slide stop screw so that the engine, under operating temperature and with throttle twist grip closed, runs perfectly smooth.

Adjust the adjusting screw (1) so that the control wire between the carburetor and the throttle twist grip has a play of 1 ... 2 mm (0.04 ... 0.08 in.).

Note:

The above adjustment must be accomplished with utmost care, because the centrifugal clutch will engage if the engine idles too fast.

proceed

1. Throttle stop screw
2. Adjusting screw

Tools:
fitting + cable

Tools +
cable + 1/2
fitting + cable
cable + 1/2

Fig. 42

CONVENTION
INDICATIONS FOR SYMBOLS

Essai

Réglage du carburateur

Le réglage du carburateur se fait moteur

Afin qu'en fonctionnement normal le volet soit mis "hors service" (seulement dans le départ froid) la transmission du levier volet doit avoir un jeu de 1 ... 2 mm.

Dévisser la vis de butée de boisseau des et régler la transmission de telle sorte boisseau des gaz soit complètement fermé ser la vis de butée de boisseau des gaz de te que le moteur à chaud tourne parfaitement la poignée tournante des gaz est fermée.

Tourner la vis de réglage (1) de telle e la transmission entre le carburateur et la tournante des gaz ait un jeu de 1 ... 2 mm.

Remarque:

Effectuer le réglage ci-dessus avec soin, e freinage centrifuge pourrait accrocher en g d'un régime de ralenti trop élevé.

proceed

1. Vis de butée de boisseau des gaz
2. Vis de réglage

Outils:
cable + 1/2

Outils +
cable + 1/2
cable + 1/2
cable + 1/2

Fig. 42

CONVENTION
INDICATIONS FOR SYMBOLS

Sachs 504 Moped Engine Master Service Repairmanual

Jeffrey Robert Clew



Sachs 504 Moped Engine Master Service Repairmanual:

Sachs 50 ,1956 *SACHS 100cc & 125cc ENGINES 1968-1975 WORKSHOP MANUAL - INCLUDING DATA FOR THE SACHS & DKW MOTORCYCLES THAT UTILIZED THESE ENGINES* ,2023-11-20 234 pages and more than 300 illustrations and charts size 8 25 x 10 75 inches This manual is a reproduction of the original Floyd Clymer 100cc and 125cc Sachs Engine workshop manual However it has been updated with a 1974 illustrated List of Spares for the 100cc and 125cc Sachs engines In addition it includes a 1968 illustrated Spare Parts List for the 1968 to 1971 Sachs Enduro Cross Country and Moto Cross motorcycles that was omitted from the later editions It has also been expanded to include maintenance and repair data for both the leading link and telescopic fork variants of the 1971 to 1975 Sachs DKW Enduro Boondocker Moto Cross and Hornet motorcycles plus a 1972 illustrated Spare Parts List for those models Obviously this manual evolved in part due to the Sachs acquisition of both Hercules motorcycles in the late 1950 s and DKW in 1966 However it will also be of use to owners of any other motorcycles that utilized this series of 100cc and 125cc Sachs engines After the end of World War II several motorcycle manufacturers were merged or absorbed under the Sachs banner and in 1968 Sachs introduced their 100cc and 125cc Enduro Cross Country and Moto Cross motorcycles for sale in the USA The significance of the Sachs Hercules and DKW mergers would soon become apparent as while the Sachs motorcycles carried the Sachs logo on the engine case they featured a Hercules identification plate on the steering head In addition Sachs ultimately decided to market their Enduros and Scramblers under the DKW badge and the original Sachs Enduro Cross Country and Moto Cross models disappeared from the USA market in late 1971 However they were replaced by 125cc DKW Enduro Boondocker Moto Cross and Hornet models that were mechanically identical to the previous Sachs models a true case of badge engineering In 1968 when Sachs introduced their 100cc and 125cc series of 2 stroke engines it was not long before the off road and competition world recognized their durability and performance Consequently within a short period of time Sachs engines were in use by a large number of other motorcycle manufacturers Perhaps the most prominent USA manufacturer being Penton Motorcycles who produced their first competition Sachs powered models in 1968 Floyd Clymer quickly realized that there was a need for service and repair information for these engines and he set about preparation of an appropriate manual in early 1969

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