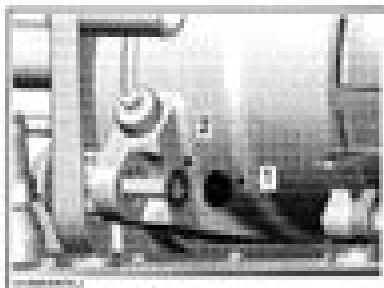


Section 07 PROPULSION
Subsection 01 JET PUMP



Jet pump housing and impeller
 1 Jet pump housing
 2 Impeller

NOTE: Slightly lubricate wear ring with XPS Lube (PN 280 600 018) to minimize friction during initial start.

Reconnect O.P.A.S. hose. Torque clamp screw to 4 Nm (30 lb-in).

Fasten O.P.A.S. "U" lever to nozzle and side levers.

Apply Loctite 343 (blue) (PN 280 600 060) on screw threads (or use new self-locking screws).

Torque panel screws to 20 Nm (18 lb-ft) and side bolts to 7 Nm (60 lb-in).

IMPELLER COVER

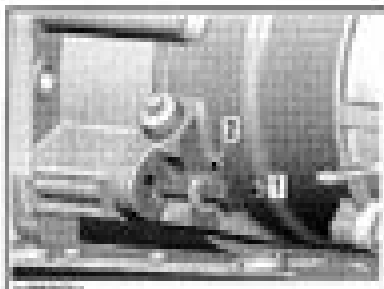
Impeller Cover Removal

With pump housing in vertical position, remove and discard 3 retaining screws.



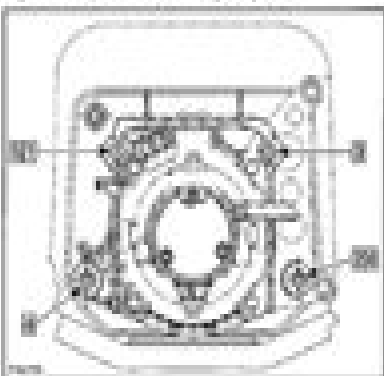
Using a flat barrow, gently tap impeller cover to release it from jet pump housing.

Use flat screwdriver to remove cover.



Jet pump housing and cover
 1 Jet pump housing
 2 Cover

Tighten as per the following sequence:



Tighten
 Top 2 x 2 of 20 Nm (150 lb-in)
 Top 2 x 2 of 20 Nm (150 lb-in)

Section 07 PROPULSION
Subsection 01 JET PUMP

Remove both O-rings.



Impeller Cover Inspection

Check for presence of water in cover and bearing. If so, replace seal and screws on impeller side. Also replace O-rings and/or impeller cover.



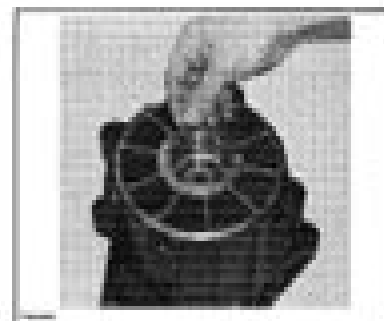
1 Seal
 2 Screws

Check O-ring condition. Replace as required.

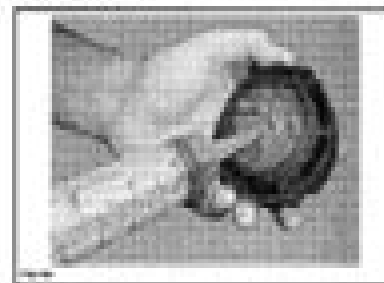
Perform a leak test. Refer to LEAK TEST at the beginning of this section.

Impeller Cover Installation

Install O-rings in their respective grooves.



Put 25 parts of jet pump bearing grease (PN 280 600 010) in cover.



1 Grease

Install impeller cover with NEW self-locking screws.

Torque to 7.5 Nm (60 lb-in).

NOTE: Push cover against pump housing while tightening screws. Make sure O-rings are positioned correctly and they are not damaged when pushing the cover.

IMPELLER

Impeller Removal

Remove jet pump housing. Refer to JET PUMP HOUSING in this section.

Remove impeller cover. Refer to IMPELLER COVER in this section.

Remove impeller bolt by turning it clockwise.

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web what sample size to select for a given procedure which items to select from the population an audit program for accounts receivable is a list of audit procedures that will be used to

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web discuss the similarities and differences between evidence in a legal case and evidence in an audit of financial statements 7 1 in both a legal case and in an audit of financial