Rough-Cut Capacity Planning Example

 First, multiply the number of units you will produce in each week (from the MPS) by the time one unit takes at each work center (from the bill of capacity).
 Exhibit 14.14 Master Production Schedule

22	Week								
1	2	3	4	5	6	7	8	9	10

124			,	7	,		- 1		7		
2440 MPS	270	300	315	295	245	230	250	185	255	210	

Work Center	Time Required (hours)	
Cutting	0.09	
Forming	0.12	210 * 0.08 = 16.8
Grid assembly	0.15	
Welding	0.13	Do this for all
Assembly	0.08	the numbers to create a table

Rough Cut Capacity Planning Template

George E. Palmatier, Colleen Crum

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