

1961-63 OLDSMOBILE F-85 (Continued)

2) Remove 3-4 bore plug retainer and bore plug, then remove 3-4 throttle valve bushing and 3-4 throttle valve. Remove 3-4 throttle valve from bushing. Remove 3-4 shift valve and spring.

3) Remove bore plug retainer and bore plug from other end of 3-4 shift valve bore, then remove 3-4 shift valve spring and governor valve. Remove bore plug retaining pin and bore plug from 2-3 valve bore and remove 2-3 shift valve spring. Remove 2-3 governor valve.

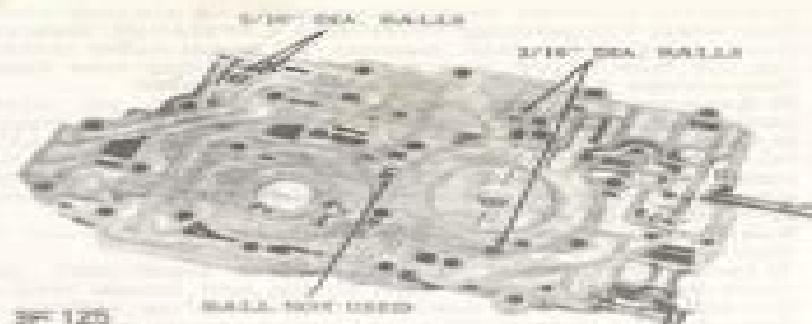
4) Remove bore plug retaining pin from compensator bore while holding the bore plug, then remove compensator bore plug and secondary compensator valve and spring. Remove primary compensator valve and spring. Remove compensator limit valve retainer pin by compressing limit valve spring with a brass rod, then remove compensator limit valve and spring. **CAUTION** - Do not disturb thermostatic throttle valve element adjusting screw. Remove throttle valve element clip and element.

PRIMARY VALVE BODY: Reassembly - 1) Install compensator limit valve spring and valve. Install retaining pin by compressing limit valve spring with a brass rod.

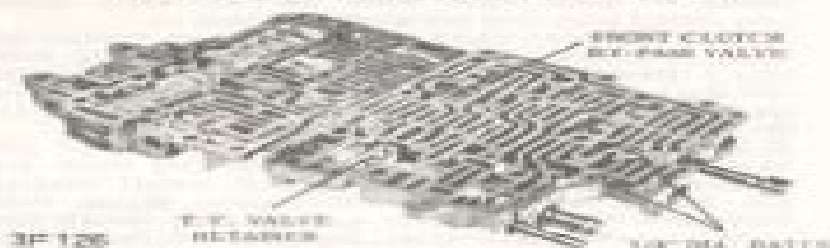
NOTE - Some transmission models use a second compensator valve in place of the valve spring.

2) Install primary compensator valve (land and first) and spring, then install secondary compensator spring and valve (small and first). Install compensator bore plug and retaining pin.

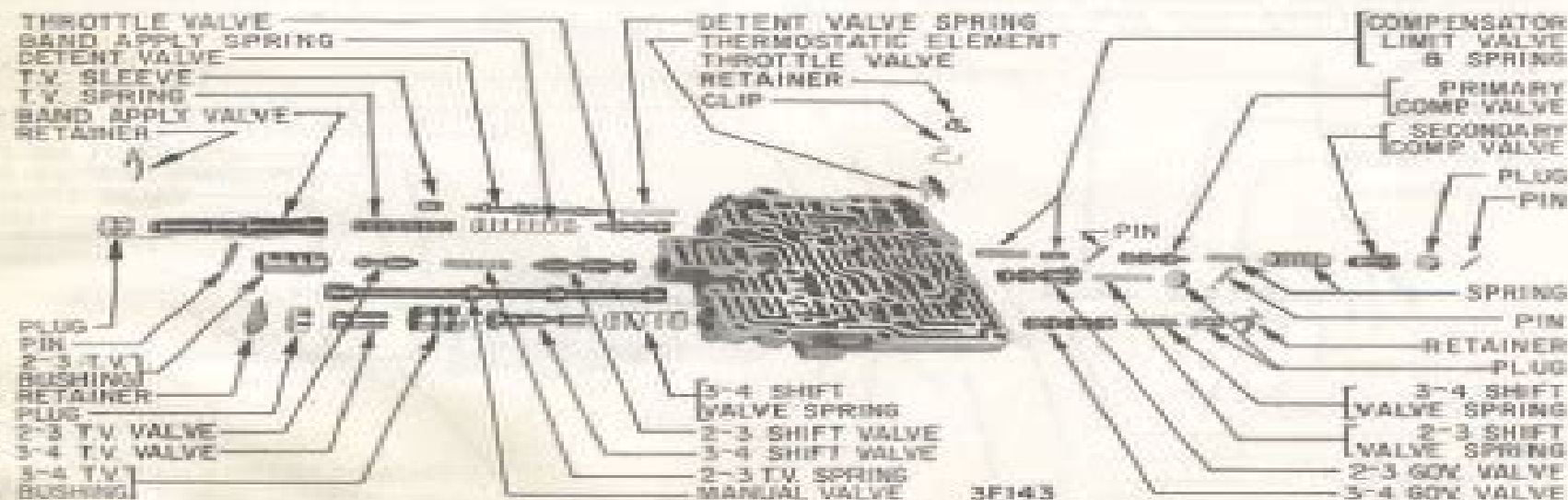
3) Install 3-4 governor valve, shift valve spring and bore plug, then install retaining pin. Install 3-4 rear shift valve spring and shift valve into other end of 3-4 shift valve bore. Install 2-4 throttle valve in the 3-4 throttle valve bushing so that it completely enters bushing. Then install valve and bushing, bore plug and retainer.



1962-63 CHECK BALLS (CHANNEL PLATE)



1962-63 CHECK BALLS (PRIMARY VALVE BODY)



1962-63 PRIMARY VALVE BODY ASSEMBLY

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