


### Local Test Mode

As a final check before running a cycle the  should be put into test mode, local or PC to determine the operation of the valves, pumps and heater. Find below the instructions for how to access local test mode.

- Press and hold the 'STANDBY' key until the LCD changes into test mode.
- Using the + and - buttons scroll through the various operations
- 'START' changes to ON
- 'STANDBY' changes to OFF
- The 'MODE' key resets back to normal

### Sonic Generator XP PCB

#### Circuit Description

The main ac voltage is first rectified by BR1 then smoothed by C11 and C12. This supplies the 300V DC for the circuit to operate. IC1 is a soft start switching oscillator that provides an initial sweep around 37KHz until the resonant frequency is found when the yellow generator LED and frequency lock green LED are lit. This operation is completed every time the XP is turned on.

This operation is completed every time the XP is turned on.

The XP is well protected from overload by a thermal switch on the heat sink set at 70°C and a fuse.

#### Supply


TR1 and TR2 are high power Mosfets that drive Transformer T2.

Matching to the transducer load is provided by T1, it has a single winding over a ferrite core. The operating current is also set for each type by selecting R15, R16 and R31.

Output trim (VR1) allows a certain amount of adjustment of the output current during final tune to get the best ultrasonic action.

The frequency measured is dependent on the amount of water, temperature, detergent and the load in the basket. Varying between 35 to 38KHz

#### Initial setup

Fit and connect the XP board (8 transducers) to the SI  under test with a current clamp or other suitable method for measuring the current, for 230v the link should be in the normal position and the trim pot at the 12 O'clock position or ZERO.

Water must be at the fill line and at working temperature (40°C).

# Pc Service Manual

**R Sanford**



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