

8. COOLING SYSTEM — FRESH WATER COOLED MODELS

Factory installed fresh water cooling and factory supplied fresh water cooling kits are identical in content and in performance. This is a closed cooling system in which the engine and related parts except the exhaust manifolds and risers are cooled with a solution of permanent anti-freeze, providing better engine efficiency and longer life for the engine and related parts. The system is pressurized to allow higher operating temperatures without coolant loss.

If fresh water kits are being installed on an engine which has been operated on a raw water system, it is advisable to flush the system several times by running with fresh water, draining and refilling. Install a 50% solution of permanent anti-freeze and water after the final flushing. The anti-freeze used should be of high quality containing suitable rust inhibitors and water pump lubricants.

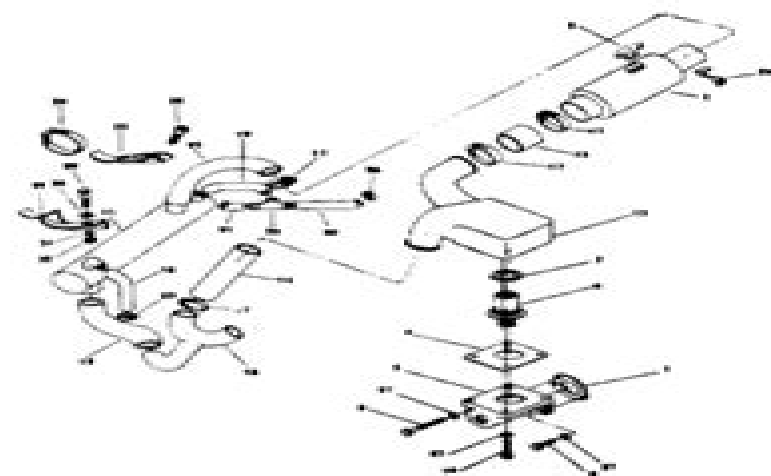


Fig. 41 — Fresh Water Cooling System

Coolant flow through the closed system is much the same as in raw water cooled models, circulating through the engine at full velocity and volume at all times the engine is running. After normal engine temperature is reached, thermostat action allows the heated coolant to flow through the heat

exchanger, where it is cooled by the flow of water from the raw water pump. The heat loss from the coolant is transferred to the raw water, which flows through the exhaust manifolds and risers, and overboard through the exhaust system.

Check overheating problems in the same manner as a raw water cooled model, inspecting, in addition, the tubes of the heat exchanger for possible obstruction.

In the event of coolant loss, or evidence of water entry into the engine, it can sometimes be helpful to add a small amount of marker dye (as used with life rafts) to the fresh water cooling system. Evidence of dye in the water found in the engine would indicate an internal leak. Evidence of dye in the water being expelled from the exhaust system would indicate a leak into the raw water section of the heat exchanger.

Oil coolers on the engine, reverse gear or Vee Drive are cooled by raw water, exactly as on raw water cooled models.

9. WATER PUMP, CIRCULATING

Normally, a leaky or otherwise defective circulating pump can be more economically replaced than repaired. **ALWAYS REPLACE WITH GENUINE PCM ASSEMBLIES.**

Note in the Parts Manual that certain pump components and circulating pump assemblies are designed for specific engine rotation. Always double check engine rotation when ordering replacement pumps or parts.

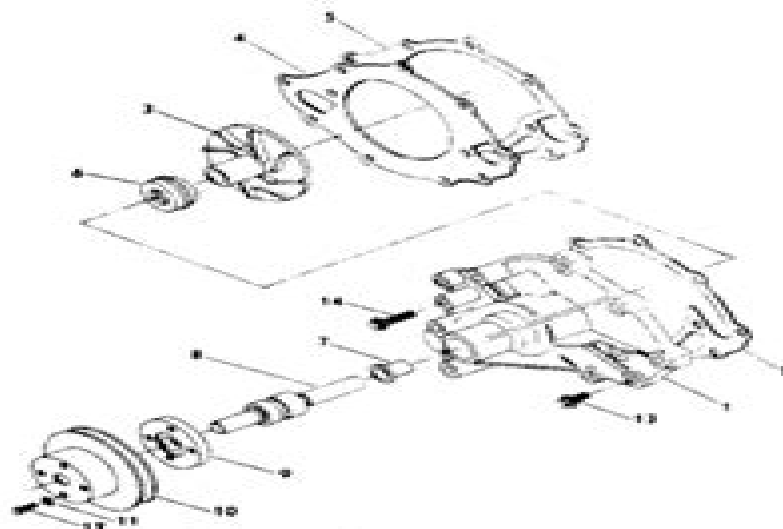


Fig. 42 — Circulating Pump

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