

INSTRUCTIONS FOR OPERATION AND CARE OF THE

Savage Automatic Shotgun

*Read this leaflet carefully and thoroughly before
using your gun. Save this leaflet for future reference.*

Fast, successive shots—complete freedom from manual operation—the need only to concentrate on aim and trigger pull—these are the features which contribute to the popularity of the Savage Automatic Shotgun.

AUTOMATIC OPERATION

The Savage Automatic Shotgun is operated by recoil force—the rearward thrust given the interlocked barrel and action by the gas pressure exerted against the shot charge by the fired shell. This recoil force is used to eject the fired shell, insert a new shell in the chamber, and close the breech to ready the gun for the following shot.

MALFUNCTIONS

The design of the Savage automatic shotgun has earned it an outstanding reputation for dependability and performance. Certain circumstances, however, which tend to prevent its full utilization of recoil force can affect the operation of the gun and result in malfunctions. Chief among these are: failure to keep the action properly cleaned and lubricated, failure to shoulder the gun firmly so that its recoil force is fully utilized, or failure to adjust the friction ring properly for heavy or light shell loads. Ammunition, too, can affect automatic shotgun operation as in the case of shells which develop substandard pressure and, therefore, insufficient recoil thrust. Choke devices with recoil-reducing elements can also affect automatic shotgun operation, and if such a device is installed on the gun by the owner it is recommended that the recoil spring be changed at intervals of one year.

CLEANING AND CARE

The barrel and action of this automatic shotgun have been coated with rust inhibitors to deliver the gun to you in perfect condition. For proper functioning, these rust inhibitors must be completely cleaned from the gun by the use of kerosene or other mild solvents. The gun should then be oiled sparingly, at intervals, with Savage Gun Oil. Apply a small amount to the breech block along the slot in the receiver and to the magazine tube at the friction ring. Although too much oil in the mechanism results in excessive accumulation of powder residue and dirt which impedes proper functioning, a thin film of oil must be on the magazine tube at all times.

INSTRUCTIONS FOR ASSEMBLY

TO ASSEMBLE: Grasp fore-end tightly to retain pressure on recoil spring, unscrew fore-end retaining cap, and then remove fore-end. Fit barrel extension into receiver and barrel guide ring over magazine tube. Push barrel downward against pressure of recoil spring until barrel extension is completely within receiver. Hold barrel in this position, place fore-end over magazine tube, and screw on fore-end retaining cap to hold fore-end securely against receiver. Be sure lower end of fore-end is correctly seated in groove of receiver.

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