

C-2

Figure 40



2. Remove two bolts (4) fastening the injector (6) to the cylinder head. Figure 40.

4. Injector mounting bolt

3. Pull out the injector (6) with wrench (5). Figure 41.

5. Wrench

6. Injector

4. Remove the cap nut (5), figure 42 and 43.

5. Loosen the locknut (4).

7. Remove the adjusting screw (3).

8. Remove the nozzle cap nut (2) and remove nozzle (1).

IMPORTANT! Follow the order of the injector's disassembly strictly as shown. Failure to do so could result in damage to the locating pin (6).

1. Nozzle

2. Nozzle cap nut

3. Adjusting screw

4. Locknut

5. Cap nut

6. Locating pin

7. Connector

NOTES for reassembly:

To reassemble the injector, reverse the order used for disassembly. While reassembling, follow all tightening torque requirements for threaded components.

Nozzle cap nut (2). 39.7 to 51.82 ft.lbs. (55 to 70 Nm)

Locknut (4). 1.88 to 2.22 ft.lbs. (20 to 30 Nm)

Connector (7). 59.2 to 74 ft.lbs. (80 to 100 Nm)

Cap nut (5). 74.0 to 103.6 ft.lbs. (100 to 140 Nm)

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Figure 41

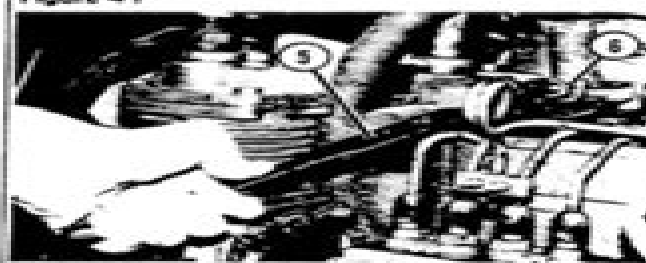


Figure 42

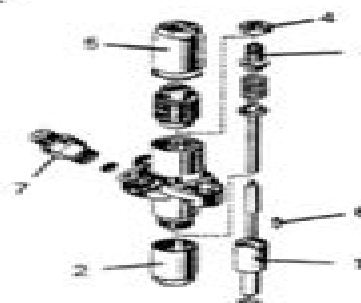


Figure 43



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Henning Fath



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web introduction chemical composition mechanical properties recommended nuts washers fasteners astm a193 grade b8m class 1 specification for high tensile bolts screws stud bolts anchor bolts threaded rods and other externally threaded fasteners made from 316 stainless steel

astm a193 grade b8m bolts stud bolts fasteners boltport - Aug 06 2023

web astm a193 grade b8m is a material specification for high tensile stainless steel bolts stud bolts screws threaded rods and similar fasteners for high temperature applications astm a193 b8m is manufactured from chromium nickel stainless steel alloy 316 or uns equivalent s31600 under class 1 and 2 with minimum tensile of 75 and 100 ksi

astm a193 b8m bolts sa 193 gr b8m class 2 studs cl 1 nut - Feb 17 2022

web astm a193 b8m ss a2 70 a4 80 3 8 stud bolts chile iran italy singapore astm a193 b8m stainless steel bolts united arab emirates uae norway turkey malaysia astm a193 b8m hex bolts netherlands russia malaysia dubai astm a193 b8m stud bolts egypt mexico spain uk a193 b8m stud bolts and nut m4 m64 united kingdom

astm a193 specification boltport fasteners - Jan 31 2023

web astm a193 specification for high tensile alloy and stainless steel bolts including most popular grade b5 b6 b7 b7m b8 b8m b8t b16 etc astm a193 specification covers high tensile alloy and stainless steel fasteners for pressure vessels valves flanges and fittings for high temperature or high pressure service or other special purpose

stud bolts bolting torque tables table 1 astm a193 and - Sep 26 2022

web bolting torque table 1 astm a193 and astm a320 grade b8 cl2 stud bolts bolting torque table 1a cold service astm a193 and astm a320 grade b8 cl2 stud bolts bolting torque table 2 astm 193 grade b7 and astm 193 grade b16 stud bolts bolting torque table 2a cold

astm a193 a193m b8 and b8m class 1 torque tension guide fastenal - Oct 08 2023

web astm a193 a193m b8 and b8m class 1 torque tension guide caution stainless steel fasteners tend to gall especially with long run downs prevailing torque fasteners impact drivers and lack of lubrication

astm a193 portland bolt - May 03 2023

web this specification includes fasteners intended for use in pressure vessels valves flanges and fittings although this material is often available in national coarse unc thread pitches if being used in traditional applications threads are specified 8 threads per inch tpi for diameters above one inch

astm a193 bolts dimensions specifications grades and torque - May 23 2022

web torque is the twisting force measuring any tension in the threaded hex bolts the sa193 hex bolt is generally torqued using an allen key hex wrench or hex key sa193m carriage bolt a193 eye bolts and machine bolts available in 1 2 inch to 52 inch length does the length of an astm a193m heavy hex bolt include the head