## Oil pump, changing

1

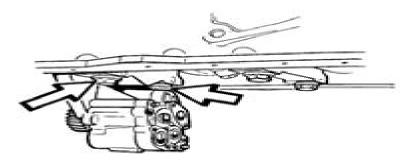
Pump out the engine oil.

See "Engine oil, changing".

2

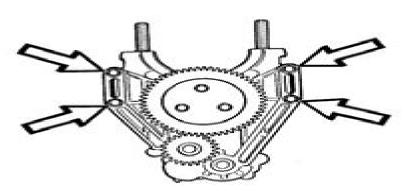
Remove the oil pan. See "Oil sump gasket, changing".

3

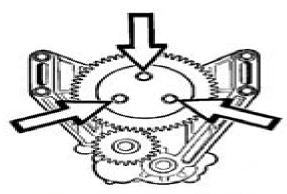


Remove the bolts for the front main bearing cap and lift down the lubricating oil pump together with the main bearing cap.

4



Remove the lubricating oil pump from the main bearing cap. 6



Remove the idler gear from the oil pump housing.

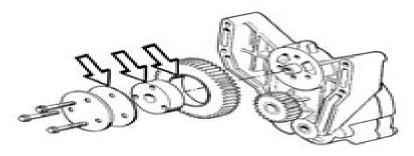
65

Clean the oil strainer. Check that the strainer is not damaged.

7

Clean and inspect the bearing and teeth on the idler gear.

8



Oil the bearing with engine oil and install the idler gear on the new oil pump.

Torque the bolts to  $24 \pm 4$  Nm ( $18 \pm 3$  ft-lbf).

# **Workshop Manual For Tad1240ge**

**British Motor Corporation** 

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