Harley operating well. Chapter Three also includes recommended tune-up procedures, climinating the need to consult other chapters constantly on the various assemblies.

Subsequent chapters describe specific systems, providing disassembly, repair, assembly and adjustment procedures in simple step-by-step form. If a repair is impractical for a home mechanic, it is so indicated. It is usually faster and less expensive to take such repairs to a dealer or competent repair shop. Specifications concerning a specific system are included at the end of the appropriate chapter.

#### NOTES, CAUTIONS AND WARNINGS

The terms NOTE, CAUTION and WARNING have specific meanings in this manual. A NOTE provides additional information to make a step or procedure easier or clearer. Disregarding a NOTE could cause inconvenience, but would not cause damage or personal injury.

A CAUTION emphasizes areas where equipment damage could occur. Disregarding a CAUTION could cause permanent mechanical damage; however, personal injury is unlikely.

A WARNING emphasizes areas where personal injury or even death could result from negligence. Mechanical damage may also occur. WARNINGS are to be taken seriously. In some cases, serious injury and death has resulted from disregarding similar warnings.

#### SAFETY FIRST

Professional mechanics can work for years and never sustain a serious injury. If you observe a few rules of common sense and safety, you can enjoy many safe hours servicing your own machine. If you ignore these rules you can burt yourself or damage the equipment.

Never use gasoline as a cleaning solvent.

#### WARNING

Gasoline should only be stored in an approved safety gasoline storage container, properly labeled. Spilled gasoline should be wiped up immediately. Never smoke or use a torch in the vicinity of flammable liquids, such as cleaning solvent, in open containers.

If welding or brazing is required on the machine, remove the fuel tanks to a safe distance, at least 50 feet away.

 Use the proper sized wrenches to avoid damage to fasteners and injury to yourself.

When loosening a tight or stuck nut, be guided by what would happen if the wrench should slip. Be careful; protect yourself accordingly.

6. When replacing a fastener, make sure to use one with the same measurements and strength as the old one. Incorrect or mismatched fasteners can result in damage to your Harley and possible personal injury. Beware of fastener kits that are filled with cheap and poorly made nuts, bolts, washers and cotter pins. Refer to Fasteners in this chapter for additional information.

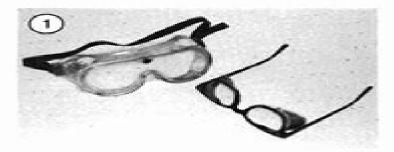
Keep all hand and power tools in good condition.
 Wipe greasy and oily tools after using them. They are difficult to hold and can cause injury. Replace or repair worn or damaged tools.

8. Keep your work area clean and uncluttered.

9. Wear safety goggles during all operations involving drilling, grinding, the use of a cold chisel or any time you feel unsure about the safety of your eyes. Safety goggles (Figure 1) should also be worn when solvent and compressed air is used to clean parts.

#### WARNING

The improper use of compressed air is very dangerous. Using compressed air to dust off your clothes, bike or workbench can cause flying particles to be blown into your eyes or skin. Never direct or blow compressed air into your skin or through any body opening (in-



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# **Table of Contents Workshop Manual Harley Davidson Softail 1985**

- 1. Understanding the eBook Workshop Manual Harley Davidson Softail 1985
  - The Rise of Digital Reading Workshop Manual Harley Davidson Softail 1985
  - Advantages of eBooks Over Traditional Books
- 2. Identifying Workshop Manual Harley Davidson Softail 1985
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Workshop Manual Harley Davidson Softail 1985
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Workshop Manual Harley Davidson Softail 1985
  - Personalized Recommendations
  - Workshop Manual Harley Davidson Softail 1985 User Reviews and Ratings
  - Workshop Manual Harley Davidson Softail 1985 and Bestseller Lists

- 5. Accessing Workshop Manual Harley Davidson Softail 1985 Free and Paid eBooks
  - Workshop Manual Harley Davidson Softail 1985 Public Domain eBooks
  - Workshop Manual Harley Davidson Softail 1985 eBook Subscription Services
  - Workshop Manual Harley Davidson Softail 1985 Budget-Friendly Options
- 6. Navigating Workshop Manual Harley Davidson Softail 1985 eBook Formats
  - o ePub, PDF, MOBI, and More
  - Workshop Manual Harley Davidson Softail 1985 Compatibility with Devices
  - Workshop Manual Harley Davidson Softail 1985 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Workshop Manual Harley Davidson Softail 1985
  - Highlighting and Note-Taking Workshop Manual Harley Davidson Softail 1985
  - Interactive Elements Workshop Manual Harley Davidson Softail 1985
- 8. Staying Engaged with Workshop Manual Harley Davidson Softail 1985
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Workshop Manual Harley Davidson Softail 1985
- 9. Balancing eBooks and Physical Books Workshop Manual Harley Davidson Softail 1985
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Workshop Manual Harley Davidson Softail 1985
- 10. Overcoming Reading Challenges
  - o Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Workshop Manual Harley Davidson Softail 1985
  - Setting Reading Goals Workshop Manual Harley Davidson Softail 1985
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Workshop Manual Harley Davidson Softail 1985
  - Fact-Checking eBook Content of Workshop Manual Harley Davidson Softail 1985
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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