# **KUBOTA**

#### 1300 Remington Rd., Suite K. Schaumburg, IL 60173

Model	No. Cyls.	Bore	Stroke	Displ.
EA400-N -	3	78 men	84 men	401 ee
EA400-NB	1	(3.071 in.) 78 mm	(3.307 in.) 84 mm	(24.5 cu. in.) 401 cc
EA450-N	1	(3.0T1 in.) 84 mm	(2.397 in.) 84 mon	(24.5 cu. in.) 465 cc
EA450 NB	1	(8.807 in.) 84 mm	(3.307 in.) 84 mm	(28.4 cs. in.) 465 cc
EA500-N	1.	(3.507 in.) 86 mm	(8.807 in.) 90 mm	(28.4 cm. im.) 522 cc
EA500 NB	1	(3,386 in.) 86 mm	(3.543 in.) 90 mm	(81.9 cu. in.) 522 cc
E-A600-N	1	(3.386 in.) 92 mm	(3.543 in.) 90 mm	(81.9 cu. in.) 598 cc
EA600-NB	1	(3.622 in.) 92 mm (3.622 in.)	(3.543 in.) 90 mm (3.543 in.)	(36.5 ca. in.) 598 cc (36.5 cu. in.)



K1-1 -- Where showing location of all drain plug (5) and all pressure relief raise (N).

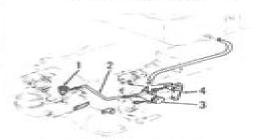
All engines in this section are liquidcooled, single-cylinder, four-stroke diesel engines. Crankshaft rotation is counterclockwise from flywheel end.

#### MAINTENANCE

#### LUBRICATION

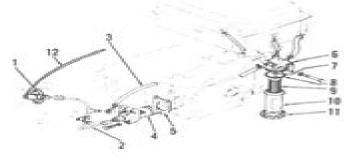
Depending on ambient temperature, recommended crankcase oil is SAE 20W, SAE 30 or SAE 10W-30 with API classification CC. Crankcase capacity is 1.9 liters (2 quarts) for Models EA400-N, EA400-NB, EA450-N and EA450-NB or 2.3 liters (2.4 quarts) for all other macodique...

All models are equipped with a pressure lubrication system. The oil drain plug (D.-Fig. K1-1) also serves as the oil pickup and a filter screen is attached to end of drain plug. The drain plug and filter sloudd be removed and filter cleaned and eil renessed after every 100 hours of operation.



KS-2-- Were of first primer circuit.

## Fig. K1-3—Explaind nine of fund system. Refer to Fig. K1-2 for fund primer strauts.



# **Workshop Manual Kubota Small Diesel Motor**

Zhe Xu

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