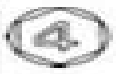










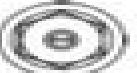

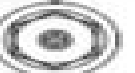
TABLE OF STANDARD TIGHTENING TORQUES

- Use specified bolts and nuts, tightening them to the torques specified in this section unless otherwise stated.
- Threaded portions and bearing surfaces should be dry.
- Where the property class differs between the nut and bolt (or stud bolt), use the tightening torque specified in the table for the bolt.

Hexagon Headed Bolt, Stud Bolt (Unit: N·m (ft.lbs, kgf·m))

Strength	4T		7T		8T	
Identification symbol						
Nominal diameter	(Stud)		(Stud)		(Stud)	
M5	2 to 3 (1.5 to 2.2, 0.2 to 0.3)	—	4 to 6 (3.0 to 4.4, 0.4 to 0.6)	—	5 to 7 (3.7 to 5.2, 0.5 to 0.7)	—
M6	4 to 6 (3.0 to 4.4, 0.4 to 0.6)	—	7 to 10 (5.2 to 7.4, 0.7 to 1.0)	—	8 to 12 (5.9 to 8.8, 0.8 to 1.2)	—
M8	9 to 13 (6.6 to 9.6, 0.9 to 1.3)	—	16 to 24 (12 to 18, 1.7 to 2.8)	—	19 to 28 (14 to 21, 2.0 to 2.8)	—
M10	16 to 27 (13 to 20, 1.8 to 2.7)	17 to 25 (13 to 18, 1.8 to 2.6)	34 to 50 (25 to 37, 3.5 to 5.1)	32 to 48 (24 to 35, 3.3 to 4.9)	45 to 60 (33 to 44, 4.5 to 6.0)	37 to 55 (27 to 41, 3.8 to 5.7)
M12	34 to 52 (25 to 37, 3.4 to 5.1)	31 to 45 (23 to 33, 3.1 to 4.6)	70 to 90 (52 to 66, 7.0 to 9.5)	65 to 85 (48 to 63, 6.5 to 9.5)	85 to 125 (59 to 77, 8.5 to 11)	75 to 95 (55 to 70, 7.5 to 10)
M14	60 to 80 (44 to 59, 6.0 to 8.0)	55 to 75 (41 to 55, 5.5 to 7.5)	110 to 150 (81 to 110, 11 to 15)	100 to 140 (74 to 105, 11 to 14)	130 to 170 (96 to 125, 13 to 17)	120 to 160 (88 to 120, 12 to 16)
M16	90 to 120 (66 to 88, 9 to 12)	80 to 110 (60 to 81, 9 to 11)	170 to 220 (125 to 160, 17 to 23)	160 to 210 (120 to 155, 16 to 21)	200 to 260 (145 to 190, 20 to 27)	190 to 240 (140 to 175, 19 to 25)
M18	150 to 170 (90 to 125, 14 to 16)	130 to 150 (99 to 110, 13 to 16)	250 to 330 (180 to 245, 25 to 33)	230 to 290 (160 to 215, 23 to 30)	290 to 360 (215 to 260, 30 to 34)	250 to 340 (185 to 250, 26 to 35)
M20	180 to 240 (130 to 175, 19 to 24)	170 to 220 (125 to 160, 17 to 22)	340 to 460 (250 to 340, 35 to 47)	310 to 410 (230 to 300, 32 to 42)	400 to 530 (290 to 390, 41 to 54)	360 to 480 (265 to 355, 37 to 49)
M22	250 to 330 (185 to 245, 25 to 33)	230 to 300 (170 to 220, 23 to 30)	480 to 620 (340 to 455, 47 to 63)	420 to 560 (310 to 415, 43 to 57)	540 to 720 (400 to 530, 55 to 73)	490 to 650 (360 to 480, 50 to 67)
M24	320 to 430 (230 to 315, 33 to 44)	290 to 380 (215 to 280, 29 to 39)	600 to 810 (440 to 595, 62 to 83)	540 to 720 (400 to 530, 55 to 73)	700 to 940 (515 to 695, 72 to 98)	620 to 830 (455 to 610, 63 to 85)

Hexagon Headed Flange Bolt (Unit: N·m (ft.lbs, kgf·m))

Strength	4T		7T		8T	
Identification symbol						
Nominal diameter						
M6	4 to 6 (3.0 to 4.4, 0.4 to 0.6)	—	8 to 12 (5.9 to 8.8, 0.8 to 1.2)	—	10 to 14 (7.4 to 10, 1.0 to 1.4)	—
M8	10 to 15 (7.4 to 11, 1.0 to 1.6)	—	19 to 28 (14 to 21, 2.0 to 2.8)	—	22 to 32 (16 to 24, 2.3 to 3.3)	—
M10	21 to 31 (15 to 23, 2.1 to 3.1)	20 to 29 (15 to 21, 2.0 to 3.0)	45 to 55 (33 to 41, 4.5 to 6.5)	37 to 54 (27 to 40, 3.8 to 5.6)	60 to 85 (37 to 48, 5.0 to 6.5)	50 to 60 (37 to 44, 5.0 to 6.5)
M12	36 to 56 (28 to 41, 3.8 to 6.5)	35 to 51 (26 to 38, 3.5 to 5.2)	80 to 100 (59 to 77, 8.0 to 10.5)	70 to 95 (52 to 65, 7.5 to 9.5)	90 to 120 (66 to 88, 9 to 12)	85 to 110 (63 to 81, 8.5 to 11)

Toyota Tezz Tightening Torques

Jicheng Xie

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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