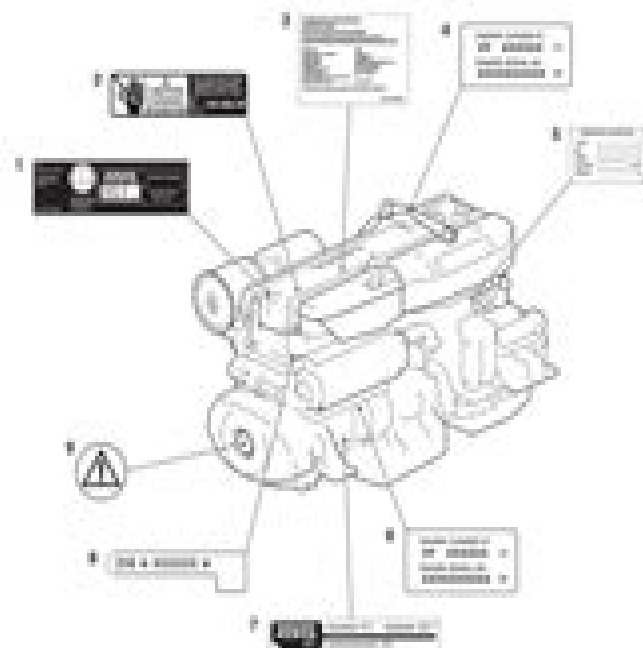


Identification numbers

Location of engine signs and decals*

*Note: Some specifications do not appear on certain engine models.



1. Engine decal
2. Warning decal
3. Exhaust emission decal (EPA)
4. Identification decal, engine control unit
5. Engine sign (interference engine)
6. Identification decal, engine control unit
7. Type plate, engine

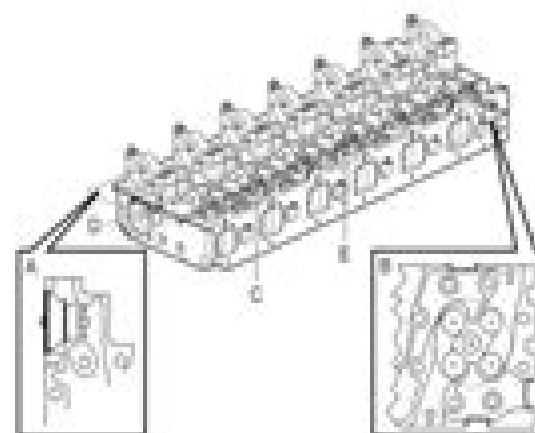
8. Engine designation and engine serial number (on fast type) painted on cylinder block
9. Warning decal
- Engine decal (1)
- Engine designation (1)
- Specification number (2)
- Serial number (3)

Identification decal, engine control unit (4), (5)
 Chassis ID number (1)
 Serial number, engine (2)

Type sign engine (5)
 Engine designation (1)
 Specification number (2)
 Serial number (3)

Design and Function

Group 21: Short block



Cylinder Head

The cylinder head is cast in one piece from a cast iron alloy to provide a stable housing for the overhead camshaft.

The tappet housing is integrated in the cylinder head (4).

The cylinder head has separate inlet and outlet chambers with provision for each cylinder (5).

The fuel channel to the unit injection has been drilled lengthwise through the cylinder head and has a long straight space around each and injector (2).

The oil pressure to the roller anti mechanism can be fed through the channel in plug (3).

For camshaft and roller anti fabrication, a channel has been drilled centrally in the left side of the cylinder head (3).

The valve guides are manufactured of alloyed cast iron. All valve guides are equipped with valve stem seals (at both). The valve seals are replaceable.

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