

**ELEMENTS OF
WORKSHOP
TECHNOLOGY**

VOL. II : MACHINE TOOLS

**S. K. HAJRA CHOUDHURY
NIRJHAR ROY**

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the sidewalls of the castings and other features perpendicular to the parting line must be drafted as much as possible the draft angle will depend upon the type of material and varies inversely with height of the wall dfmpro for casting provides casting design guidelines including draft angles fillet radius mold wall thickness undercuts

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the following five tips will help you in designing a good casting product and in preparing a correct casting drawing 1 deciding parting line the parting line is the line around a casting component where two molds meet each other the parting line should be decided by the casting component design engineer and should be shown in the casting

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