

VALVE CLEARANCE

Inspect initially at 1 month and every 6 months thereafter.

Excessive valve clearance results in valve noise and insufficient valve clearance results in valve damage and reduced power. Check the intake and exhaust valve clearances at the distances indicated above and adjust the valve clearances to specification, if necessary.

- Remove the fuel tank. (☞ 5-3)
- Remove the TDC plug ①.
- Remove the valve inspection caps.
- Remove the spark plug. (☞ 2-6)



NOTE:

Valve clearance is to be checked when the engine is cold. The intake and exhaust valves must be checked and adjusted when the piston is at Top-Dead-Center (TDC) of the compression stroke.

- Turn the crankshaft until the piston reaches TDC on the compression stroke by turning the recoil starter ②. Turn the recoil starter ② until the line ③ on the generator rotor is aligned with the mark ④ on the crankcase.



NOTE:

The crankshaft can be turned to align the line ③ and mark ④ by slowly pulling the recoil starter rope without removing the recoil starter.

- Insert the thickness gauge to check the clearance between the valve stem end and the adjusting screw on the rocker arm.



DATA Valve clearance (when cold)

IN: 0.03 – 0.08 mm (0.001 – 0.003 in)

EX: 0.08 – 0.13 mm (0.003 – 0.005 in)

09900-20803: Thickness gauge

- If the clearance is out of specification, bring it into the specified range using the special tool.

☞ Valve clearance adjuster locknut:

14 N·m (1.4 kgf-m, 10.0 lb-ft)

Suzuki Ozark 250 Ltf250 2003 2009 Atv Repair Service Manual

**Suzuki Jidōsha Kōgyō Kabushiki
Kaisha. Motorcycle Technical Service
Department**

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