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## SECTION 9 - STEERING SYSTEM

24. If equipped with HST, remove the speed control bracket mounting bolts 1, from the steering column housing.



Figure 9-24

25. Remove the steering gear mounting bolts 1, and steering gear assembly from the tractor.



Figure 9-25

### Assembly

1. Remove the adjusting ball bearing 1.
2. Remove the front side cover bolts 2.
3. Remove the side cover 3, and steering shaft 4, as an assembly.

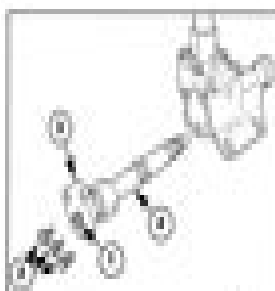


Figure 9-26

## SECTION 9 - STEERING SYSTEM

6. Remove the four column mounting bolts 1, and remove the shaft 2, and pinion 3, as an assembly. Do not use the drive 4.

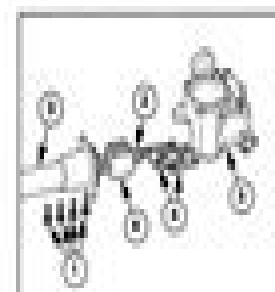


Figure 9-27

### Steering Shaft Components

- |                    |              |
|--------------------|--------------|
| 1. Steering fork   | 4. Drive     |
| 2. Shaft           | 5. Side link |
| 3. Steering pinion | 6. Ball nut  |

7. Separate the column housing 5, from the shaft and ball nut assembly 2.

**NOTE:** Use care not to damage the restraining ball tube. Do not disassemble the ball nut and restraining ball tube.

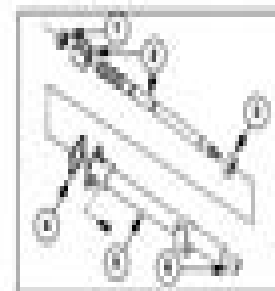


Figure 9-28

### Steering Shaft Assembly

- |                       |                   |
|-----------------------|-------------------|
| 1. Steering           | 4. Drive          |
| 2. Ball nut and shaft | 5. Column housing |
| 3. Steering           | 6. Steering       |

### Inspection

1. Clean all parts in a suitable solvent and air dry.
2. Remove and discard the oil seals.
3. Inspect the sector shaft balling in the gear race. Replace worn ballings and cover assemblies.
4. Examine the housing for cracks or damage.
5. Inspect the sector shaft gear teeth for excessive wear or damage.
6. Examine the steering shaft ballings. Replace ballings showing excessive wear or uneven rotation when turned by hand.
7. Inspect the upper column shaft balling for excessive wear. Replace the balling if necessary.
8. Inspect the worm and pinion in assembly.
9. Inspect the worm and nut on the steering shaft. Replace the worm shaft and nut as an assembly if necessary.

# New Holland Tc18 Service Manual

**G Psacharopoulos**



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