

TIGHTENING TORQUE REFERENCE CHART FOR SAE AND METRIC BOLTS

NL = Not Lubricated

L = Lubricated

1 lbs ft = 1.356 N·M



Abstract



100

HOUSTON TOWERS ARE SWEDEN'S 80% of yield strength 508 in its 10

MATERIAL	UNC	1/4"-20	5/16"-18	3/8"-16	7/8"-14	1/2"-13	5/8"-12	3/4"-11	1/4"-10	5/8"-9	F-8	1/2"-7	1/4"-7	1/8"-6	1/2"-4
GRADE 1	NL	4	8	14	22	34	49	68	100	194	291	452	581	762	1012
	L	3	6	10	17	26	37	51	80	145	218	309	436	572	759
GRADE 2	NL	6	12	22	35	54	78	107	161	194	291	452	581	762	1012
	L	5	9	17	27	40	58	81	143	145	218	309	436	572	759
GRADE 5-5.2	NL	10	20	36	57	87	126	173	308	496	743	1053	1486	1948	2586
	L	7	15	27	43	65	94	130	239	372	557	790	1114	1481	1939
GRADE 8	NL	14	28	50	81	123	177	245	435	700	1050	1488	2100	2752	3654
	L	10	21	38	60	92	133	184	326	525	787	1116	1575	2084	2746

MATERIAL	UNF	1/4"-28	5/16"-24	3/8"-24	7/8"-20	1/2"-20	5/8"-18	3/4"-16	1"-14	1 1/8"-12	1 1/4"-12	1 3/8"-12	1 1/2"-12
GRADE 1	NL	4	9	16	25	38	53	77	104	214	326	462	644
	L	3	7	12	19	29	41	58	81	160	245	347	483
GRADE 2	NL	7	14	26	39	61	87	122	170	214	326	462	644
	L	5	10	19	30	46	65	91	129	160	245	347	483
GRADE 5/12	NL	11	22	40	64	98	140	198	243	343	547	834	1181
	L	8	17	30	48	74	105	147	207	240	325	488	693
GRADE 8	NL	16	31	57	90	139	198	277	485	773	1078	1669	2325
	L	12	24	43	68	104	148	208	364	580	864	1253	1764

TREATING TUBES & AUTOMATIC BOWTS 50% reduced strength 50% in the m

MATERIAL	ST. PITCH	M0-1	M0-1.25	M0-1.5	M0-1.75	M0-2	M0-2	M0-2.5	M0-2.5	M0-2.5	M0-3	M0-3	M0-3.5	M0-4
CLASS 4.0	NL	3	8	16	25	40	71	98	139	199	240	351	477	648
	L	3	6	12	21	34	53	74	104	142	180	263	357	486
CLASS 8.0	NL	8	20	44	76	122	190	262	370	509	640	936	1271	1730
	L	7	17	33	57	91	142	197	278	378	480	702	953	1297
CLASS 10.0	NL	10	32	64	112	178	278	385	544	739	940	1376	1867	2540
	L	10	24	48	84	134	209	299	408	555	705	1031	1400	1905
CLASS 12.0	NL	16	38	76	131	209	326	451	636	865	1100	1609	2185	2973
	L	12	28	56	98	161	248	338	477	648	838	1222	1636	2220

MATERIAL	FINF PITCH	M8-0.75	M8-1	M10-1	M12-1.25	M14-1.5	M16-1.5	M18-1.5	M20-1.5	M22-1.5	M24-1.5	M27-1.5	M30-1.5	M33-1.5	M36-1.5
CLASS 4.8	NL	4	9	18	31	50	76	110	154	207	273	360	545	733	954
	L	3	7	14	23	37	57	83	116	156	204	265	409	550	719
CLASS 8.8	NL	10	24	49	83	132	202	294	411	553	737	1048	1455	1954	2555
	L	7	18	37	63	99	151	220	308	415	545	785	1091	1466	1917
CLASS 10.9	NL	15	35	70	120	194	296	431	603	813	1088	1539	2106	2820	3754
	L	11	26	54	92	146	222	323	453	610	801	1155	1602	2152	2875
CLASS 12.9	NL	17	41	84	143	227	347	505	706	951	1249	1802	2500	3356	4383
	L	13	31	63	108	170	260	379	530	719	937	1301	1825	2429	3186



Nitronic 50 Lubricated Torque Values

B Lingard

A decorative red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the author's name.

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web nov 13 2014 in a large bowl dissolve 1 teaspoon of sugar in 1 4 cup of lukewarm water sprinkle in yeast and let it stand for 5 10 minutes or until foamy stir in milk egg oil lemon zest vanilla sugar and the rest of the sugar 1 4 cup mix in 2 cups of flour and let it sit for 8

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durchkneten und in 6 portionen teilen zu kugeln formen jede kugel zu einem ca 25 cm langen teigstrang formen so dass ein ende spitz zuläuft

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