

SAUDI ARAMCO INSPECTION CHECKLIST		SAIC NUMBER	DATE APPROVED	QIR NUMBER
Placement, Compaction and Quality Control of Foamed Stabilized Materials		SAIC-Q-1059	1-Nov-09	CIVIL-
PROJECT TITLE		ISS / SUB JO. NUMBER	CONTRACTOR / SUB CONTRACTOR	
EQUIPMENT ID NUMBER(S)		EQUIPMENT DESCRIPTION		SOFT CODE
LAYOUT DRAWING NUMBER	REV. NO.	PURCHASE ORDER NUMBER		EC / FBOC / MCC NO.
SCHEDULED INSPECTION DATE & TIME		ACTUAL INSPECTION DATE & TIME		QUANTITY INSP. / BENS SPENT / TRAVEL TIME SAUDI ARAMCO USE ONLY
SAUDI ARAMCO TIP NUMBER		SAUDI ARAMCO ACTIVITY NUMBER		
SAUDI ARAMCO INSPECTION LEVEL		CONTRACTOR INSPECTION LEVEL		
		WORK PERMIT REQUIRED?		

ITEM No.	ACCEPTANCE CRITERIA	REFERENCE	PASS	FAIL	N/A	RE-INSP DATE
A	<u>Placement and Compaction Inspection</u>					
A1	Asphalt for foaming shall be supplied at a temperature not less than 175°C and not more than 200°C.	SAES-Q-006 Sec. 5.3.3.1				
A2	Stabilizing work shall be undertaken only when the ambient temperature is above 15°C.	SAES-Q-006 Sec. 5.3.3.1				
A3	Single smooth-drum or padfoot vibrating rollers with dual amplitude / frequency vibration capabilities shall be employed to effect the compaction.	SAES-Q-006 Sec. 5.3.3.4				
A4	Rolling shall be effected first in high-amplitude vibration mode until the lower part of the layer has been compacted, followed by low-amplitude mode to compact the upper part.	SAES-Q-006 Sec. 5.3.3.4				
A5	The stabilized material shall be compacted to 98% of the maximum dry density (per AASHTO T99) for the full depth of the layer.	SAES-Q-006 Sec. 5.3.3.4				
A6	The surface of the compacted material shall be graded by skimming with a motor grader and rolled with smooth-drum and pneumatic-tired rollers with water sprayers until a tightly-knit surface texture has been achieved to the specified thickness.	SAES-Q-006 Sec. 5.3.3.5				
A7	No thin layers of fine material shall be added to the top of the layer of the foamed asphalt stabilized base course to achieve the required thickness or specified tolerances.	SAES-Q-006 Sec. 5.3.3.5				
B	<u>Quality Control Inspection</u>					
B1	The contractor shall maintain a quality control program and provide the necessary competent staff and equipment to ensure adequate supervision and positive control of the works at all times.	SAES-Q-006 Sec. 5.3.4				
B2	Penetration of asphalt cement as determined by ASTM D5 shall be for every 20 tons or bulk tanker truck load.	SAES-Q-006 Sec. 5.3.4.1.1				
B3	Compaction control shall be maintained with one in-place density test every 100 linear meters of pavement laid. Densities and moisture content shall be measured by ASTM D 1556 or ASTM D2922.	SAES-Q-006 Sec. 5.3.4.2				
B4	The overall surface width of the stabilized layer shall be measured every 100 linear meters laid. The width shall be as specified and shall not deviate from the horizontal alignment by more than 150mm.	SAES-Q-006 Sec. 5.3.4.3				

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Lloyd's Register Foundation



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