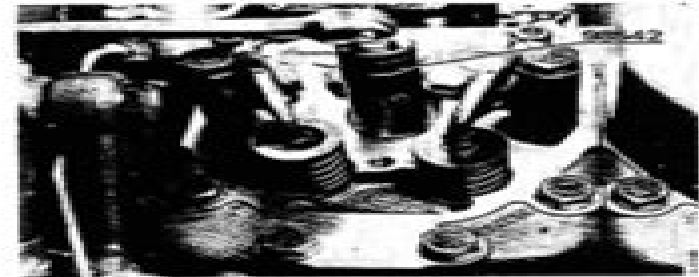


## Work description

### CYLINDER HEAD

#### Removal

1. Remove intake manifold, exhaust manifolds and coolant pipe.
2. Remove leak-off pipes, delivery pipes and injectors. Fit protective caps on injectors and injection pump.
3. Remove rocker cover and bearing brackets with rocker arms.
4. Lift out push rods carefully so that valve tappets do not follow.
5. Remove remaining cylinder head bolts and lift cylinder head. Place cylinder head on bench so that seal surface is not damaged.
6. If the engine later is to be turned on the universal stand the tappets have to be removed. Bend a welding wire as illustrated. Hook wire into tappet and lift it. Place valve tappets in numerical order in a rack.



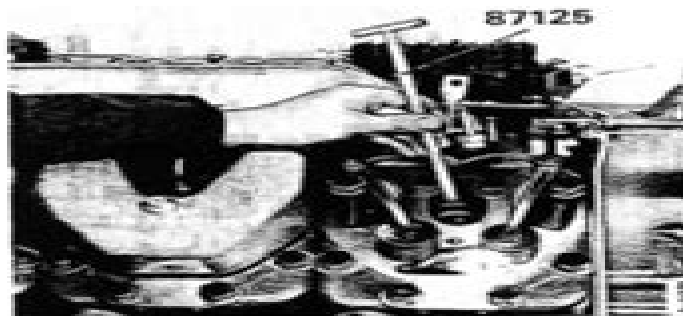
*Socket spanner for injectors*



*Puller for injectors*



*Bent welding wire for extracting and fitting valve tappets*



*Removal of seal washer for injector*



*Valve tappets removed*

# Scania 3 Series Workshop Manual

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Vocational, and Technical  
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