



FIGURE 4

### BLOWING VEHICLE (SAFETY) ENBLEM

Some states and provinces require SAFETY enblems on machines traveling at speeds under 20 MPH (32 km/h) on highways. Consult your local regulations for information and mounting requirements.

An SAFETY mounting bracket is provided as shown in Figure 5 on the Model 450 mower. SAFETY enblems and pole mounts are available from your local law enforcement dealer.

### SAFETY CHAIN

The optional safety chain shown in Figure 6 should be used when towing the mower on a public road. The safety chain is intended to keep the machine under control in the event of loss or failure of the hitch pin or ball.

### TIPPING BEARING ADJUSTMENT

Adjust the tipping bearing, A, Figure 10, so the drive train is as straight as possible. Aligning the drive in both horizontal and vertical planes will result in minimum PTO shaft vibration and prolong the life of the universal joints.

### HYDRAULIC CYLINDER

Use either a single or double-acting hydraulic cylinder. Make sure the cylinder is a standard R4AE remote cylinder that measures 2 1/2" (72 mm) when fully extended.

**CAUTION: USE HYDRAULIC HOSES THAT HAVE A PRESSURE RATING GREATER THAN THE PRESSURE RATING OF THE TRACTOR HYDRAULIC SYSTEM.**

LEAKING HYDRAULIC OIL UNDER PRESSURE CAN PENETRATE THE SKIN CAUSING SERIOUS INJURY. ALWAYS MAKE SURE



FIGURE 5

HOSES AND FITTINGS ARE IN GOOD CONDITION. RELIEVE THE PRESSURE BEFORE DISCONNECTING THE HOSES.

**IF INJURY DOES OCCUR, OBTAIN MEDICAL TREATMENT AT ONCE. SERIOUS INJUNCTIONS CAN DEVELOP IF THE INJURY IS NOT TREATED PROPERLY.**

The remote hydraulic lift cylinder should normally be mounted with the rod end attached to the lift cable with as shown in Figure 7. On some tractors it may be necessary to attach the rod end to the frame.

The cylinder hose fittings should be on top of the cylinder or on the side away from the PTO shaft. The hoses should be held firmly in the clamp provided on the tipping bearing support, B, Figure 10.

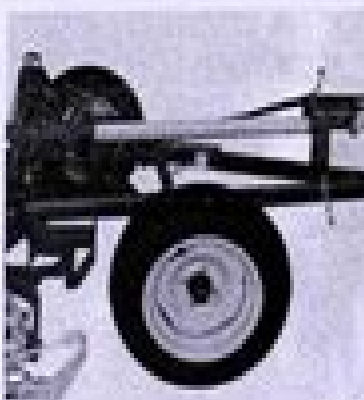


FIGURE 10

**NOTE:** Make sure the hoses do not contact the PTO or its shafts or contact with result in hose damage.

The lift and return spring is needed only with single-acting hydraulic cylinders. It should be removed if a double-acting cylinder is used.

Make sure the transport lock is removed in Figure 7. Before attempting to collapse or extend the hydraulic cylinder. The hydraulic

cylinder can be removed with the mower in the raised position if the transport lock is first installed in B.

When mowing dense crops, the forks may be filled with optimum amounts and water solution to reduce soil draft.

## OPERATION



FIGURE 11

### TRANSPORTING THE MOWERS

The Model 450 and 450E mowers are transported with the cutter bar folded back over the rear end and locked in place with transport latch, A, Figure 11. Raise the Model 450 mower as high as possible with the tractor hydraulic system for transport. Raise the Model 450E mower cutter bar to the highest position with the hydraulic cylinder to prevent the driven sheaves from striking the ground during transport.

Tie down the wheel end and of the 8" cutter bar to prevent whipping during rough or extended periods of road travel.

### FIELD OPERATION

Retract the parking stands, A, Figure 12, to the highest position to allow clearance while cutting with the Model 450.

Start field operation by lowering the mower to the operating position. Release the transport latch and swing the cutter bar into the operating position shown in Figure 12.



FIGURE 12



**CAUTION: WHEN RAISING OR LOWERING THE CUTTER BAR BY HAND, KEEP YOUR FINGERS AWAY FROM CUTTING PARTS.**

### GROUND SPEED

The normal ground speed range of the mower is 2.0 MPH-6.0 MPH (3.2 km/h-10 km/h) depending on ground and crop conditions. Do not exceed 10 MPH (16 km/h) ground speed while mowing.

Reduce ground speed while maintaining the same PTO speed in heavy or lodged crops. In light crops, higher ground speeds can be maintained with satisfactory cutting operation.

### PTO SPEED

The RPM of the tractor PTO should not exceed 540 RPM.

# New Holland 451 Owners Manual

**Henry Edward Randall**



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