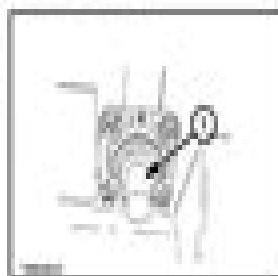


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SECTION 06 - ATTACHMENTS / HOA - CHAPTER 1

- Insert the lock roller into the shaft 1, and seat it over the locking flange. Tighten the lock roller in the direction of rotation using a terminal and screw, and tighten the set screw to secure the lock roller. Repeat for the opposite end of the conditioner roll.



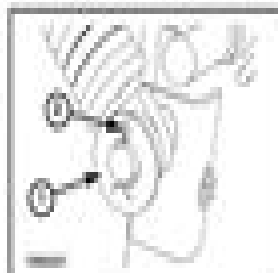
40

- Insert the pin into the slot in the motor frame 1, using the hexagonally shaped pin. Tighten screws.



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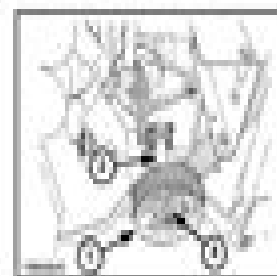
- Remove the tension spring by relaxing the lower spring mount with the hexnuts on the left and insert the chain pin for motor 1, and chain using a roller pin 2. Relax the tension spring as required to provide correct motor tension on the right side of the motor.



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SECTION 06 - ATTACHMENTS / HOA - CHAPTER 1

- Slide the drive pulley 1 over the left end of the conditioner roll shaft 2, and insert the drive pulley pin into the 1/2" (12.7 mm) hole. Slide the conditioner rolls, using a chain between the rolls, in place through the upper shaft mount. Tighten the hex screws left from 2000 to the position that the chains onto the shaft using a hex screw or roll-over hex screw. Release the set screw. Repeat the process on the opposite side using rollers up when the motor is shaft.



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- The conditioner roll pulley is never to install if one person holds the pulley up to the side of the unit while a second person inserts the timing belt.

All the conditioner roll pulley up to the side of the unit and not the motor shaft flange on the lower roll shaft.

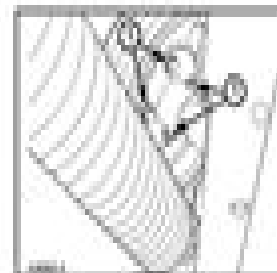
CAUTION
The conditioner roll pulley is heavy and personnel are caution not holding the pulley on personal injury or damage to the pulley may result.



44

Use the hex screws 1, through the upper pulley flange to support the pulley.

- Release the lower roll with the chain on the pulley that is with the rollers in the lower shaft flange on the pulley, and release the two side screws 1, and tighten. Remove the upper mount side screw and inserted it through a roller. The pulley mount, motor frame mount, motor and tension. Tighten the lower spring roller in 100 to 120 ft. lbs. Tighten the lower mounting roller to 100 to 120 ft. lbs. the motor. Reconnect the motor.



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Albert A Gayle



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