Boom cylinders removal

- Park the machine on firm, level surface and lower the bucket teeth and arm top to the ground with the arm and bucket cylinders fully retracted.
- Disconnect lubrication hoses (1).
 - 17 mm
- Loosen lock nuts (2), remove bolt (3) and stopper (4) from boom cylinder rod end.
 24 mm
- NOTE: boom cylinder weight: 149 kg
- Attach boom cylinder to a crane.
- Slowly lower the boom cylinder using the crane onto the wooden block.
 - Press the valve located on the hydraulic oil tank to bleed the residual pressure inside the tank itself.
 Complete the bleeding of the residual pressure.

Complete the bleeding of the residual pressure from the hydraulic system, making reference to "Procedure for the bleeding of the pressure from the hydraulic system" at page T2-1-50.

Disconnect hoses (7) of boom cylinder. Put plugs on cylinder pipes and hoses.

30 mm

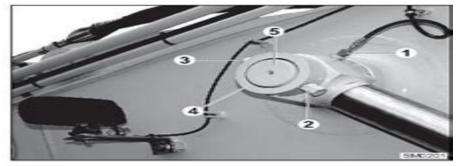
 Disconnect centralised lubrication hoses (10) located between the boom cylinders.

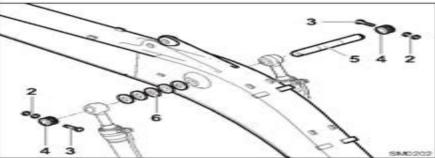
17 mm

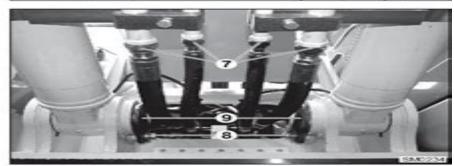
 Remove securing screws (8) complete with washers, then remove pin (9) and adjusting shims (10).

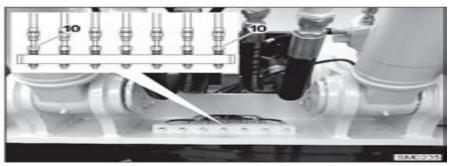
24 mm

 Using a hoist, lift boom cylinder. Remove the other boom cylinder following the same procedure.









Julia Schneider

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