- Install the pressure test gauge in the left bucket cylinder at 1.
- Start the engine and run it at full throttle (3070 -3150 RPM).
- Operate the bucket control to dump the bucket to the fully dumped position until the system bypasses and take a pressure reading. Curl the bucket back to relieve pressure in the system.
- The pressure should be from 177 190 bar (2600 2800 PSI) when the hydraulic oil is at operating temperature.
- The relief valve is a cartridge type and is not adjustable. Replace the relief valve cartridge, 1, if the pressure is not within specifications.

Do not attempt to change the pressure setting or alter the pressure to a higher setting as the hydraulic components, hoses, tubes, and cylinders may be damaged and could cause injury.

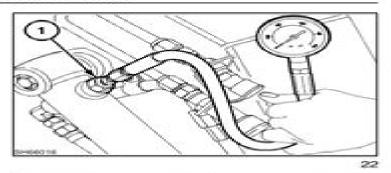
CHECKING MAIN SYSTEM PRESSURE AT AUXILIARY BOOM HYDRAULIC QUICK COUPLERS, 1

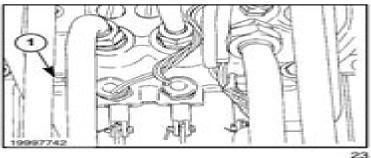
Fittings and gauge required:

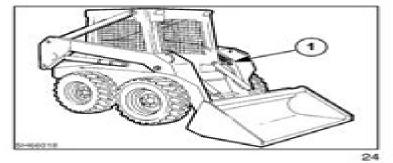
- 238 bar (3500 PSI) gauge (minimum)
- 2. 1/2" quick coupler fitting

Test Procedure

- Lower the boom and attachment to the ground.
- Stop the engine, turn the ignition key to the run position and operate the boom, bucket, and auxiliary controls to relieve pressure in the systems. Turn off the key.







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Didier Musso

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