

Unit test 1A

- 1** Complete the sentences with the correct Present Simple or Present Continuous form of the verb.

1. She hasn't got a car, so she (not drive) doesn't drive to work.
2. What (eat) _____ you usually _____ for lunch on Sundays?
3. (work) _____ your cousin _____ for a company in Milan?
4. Yes, I (listen) _____. Please go on.
5. (live) _____ she _____ in a house or a flat?
6. (speak) _____ people in Britain _____ Celtic languages?
7. It's late so they (go) _____ to bed now.
8. We (not want) _____ to do exercise! We're too tired!
9. (sleep) _____ he _____ at the moment?
10. He usually (leave) _____ home at 7.45 a.m.
11. We (have) _____ some extra lessons this week only.

Feeling four weeks pregnant again

2. Circle the correct form of the verb.

- 1 *Go you tonight? Are you knowing? Have you known the solution?*
- 2 *Did she write? Has she written? Has she been writing to him yet?*
- 3 *His family lived? Does it is living in, belated for forty years.*
- 4 *How long are you waiting? Have you been waiting? Have you waited for the train?*
- 5 *I 'm not working? amn't working? don't be working on Sunday.*
- 6 *John Lennon remembered? is remembered? is remembering everywhere.*
- 7 *He isn't? hasn't? hasn't been from Nairobi.*
- 8 *'Macbeth' has written? was written? wrote by Shakespeare.*
- 9 *There was a competition but we weren't was? didn't win? haven't won it.*
- 10 *Was she? Has she been? Is she your English teacher last year?*
- 11 *Where did you go? were you going? haven't you gone on holiday last summer?*

If you are not a U.S. citizen, please indicate:	NO
---	----

- 3 Complete the sentences with the correct form of the verb.

1. We ~~didn't enjoy~~ the film last night. (not enjoy)
2. _____ you _____ my parents yet? (meet)
3. Where _____ she _____ last weekend? (spend)
4. She _____ her friends about the baby yet. (not tell)
5. I think one of the Williams sisters _____ Wimbledon in 2008. (win)
6. _____ you _____ here when the accident happened? (stand)
7. We _____ each other for very long. (not know)
8. The film _____ until midnight so we missed the last train home. (not finish)
9. How long _____ you _____ English? (study)
10. JFK Kennedy _____ in the 1960s. (assassinate)
11. I _____ when you rang the doorbell. (not sleep)

If possible, four subjects were tested and seven

4. Complete the questions.

- 1 A: Do you like opera?
B: No, I don't. I like rock music better.
- 2 A: _____ he watch the whole film?
B: No, he didn't. He fell asleep.
- 3 A: What's that noise? _____ Mr Jones working again?
B: Yes, I think he is.
- 4 A: What _____ your grandfather _____?
B: He worked as a shoemaker.
- 5 A: _____ they _____ a dog?
B: No, they haven't, but they've got a big pet rabbit.
- 6 A: Where _____ your teacher _____?
B: I think he's from Australia or New Zealand.
- 7 A: _____ you want to come shopping with me?
B: Yes, I do.
- 8 A: Why _____ you late last night?
B: Because I missed the train home.
- 9 A: _____ you going to the hairdresser this afternoon?
B: Yes, I am. I need a new haircut.
- 10 A: _____ the neighbours _____ a new baby?
B: No. They've just bought a very noisy cat.
- 11 A: _____ they making dinner tonight?
B: Yes. I think they're making spaghetti.

3. specifying four separate component arguments 10

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John Soars, Liz Soars



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leaders if the symbol has a leader click once to place the leader then click a second time to place the symbol multiple leaders while dragging the symbol and before placing it press ctrl the note stops moving and a second leader is added while still

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with the point resting on the surface to be specified

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conventional method for designing surface finish as per is 696 surface texture specified by indicating the following a roughness value i e ra value in mm b machining allowance in mm c sampling length or instrument cut off length in mm d machining production method and e direction of lay in the symbol form as x m c r

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for jis symbols specify roughness ra roughness rz rmax for gost symbols you can also select use for notation displays the surface finish symbol 0 5 times larger than the default size add default symbol displays the default surface finish symbol in parentheses format use document font

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bs en iso 1302 2002 geometrical product specifications gps indication of surface texture in technical product documentation for notes on surface roughness use link surface roughness notes the symbol indicates the surface finish requirements and shows a machining allowance requirement of 3mm on all surfaces

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let s take a look how the jis defines each type of plating such as chrome plating and zinc plating the jis defines the types grades and symbols for electro galvanizing as shown in the table below

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1 positions of auxiliary symbols for surface symbol a surface roughness value cut off value or reference length machining method grain direction surface undulation etc are indicated around the surface symbol as shown in fig 1 below fig 1 positions of auxiliary symbols

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surface symbol symbol indicating a surface where removal processes are prohibited symbol indicating a surface that requires a removal process examples of indicating the ra upper limit a b c example of indicating grain direction examples of indicating ra upper limit and lower limit a b examples of indicating the machining method

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jan 6 2021 the basic surface finish symbol is a check mark with the point resting on the surface to be specified variations of this symbol provide additional instructions as described in the table below figure 5 surface finish symbols basics

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surface finish symbols you can specify the surface texture of a part face by using a surface finish symbol you can select the face in a part assembly or drawing document surface finish symbols are formed by combining the symbol and lay direction direction of lay

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to open the surface finish propertymanager do one of the following insert a new surface finish symbol click surface finish on the annotation toolbar or click insert annotations surface finish symbol select an existing surface finish symbol

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may 12 2020 it is suggested to indicate the surface roughness on drawing by symbols the bis recommended symbols for indicating the surface finish are shown in table a for the roughness values greater than 25µm the symbol is used for roughness value less than 25µm the equilateral triangular symbol is used

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