

# SUZUKI DT5, DT6 AND DT8

## CONDENSED SERVICE DATA

**NOTE:** Metric fasteners are used throughout outboard motor.

### TUNE-UP

Rp/rpm .....	5/4800-5500 6/5200-5700 8/5200-5700
<b>Bore:</b>	
5 Hp .....	.43 mm (1.69 in.)
6 & 8 Hp .....	.50 mm (1.97 in.)
<b>Stroke:</b>	
5 Hp .....	.39 mm (1.54 in.)
6 & 8 Hp .....	.42 mm (1.65 in.)
<b>Number of Cylinders</b> .....	2
<b>Displacement:</b>	
5 HP .....	113 cc (6.90 cu. in.)
6 & 8 Hp .....	165 cc (10.07 cu. in.)
<b>Spark Plug:</b>	
NGK .....	BP6HS
Electrode Gap .....	0.8-0.9 mm (0.031-0.035 in.)
<b>Ignition Type</b> .....	CDI
<b>Carburetor Make</b> .....	Mikuni
<b>Idle Speed (in gear)</b> .....	600-650 rpm
<b>Fuel:Oil Ratio</b> .....	See Text

### SIZES—CLEARANCES

Piston Ring End Gap .....	0.10-0.30 mm (0.004-0.012 in.)
Piston to Cylinder Clearance .....	0.052-0.067 mm (0.0020-0.0026 in.)
Piston Pin Diameter .....	11.996-12.000 mm (0.4723-0.4724 in.)
<b>Max. Crankshaft Runout at:</b>	
Main Bearing Journal .....	0.05 mm (0.002 in.)
<b>Max. Connecting Rod Small</b>	
End Side Shake .....	4.0 mm (0.160 in.)

### TIGHTENING TORQUES

Power Head Mounting Screws .....	15-20 N-m (11-15 ft.-lbs.)
Crankcase .....	8-12 N-m (6-9 ft.-lbs.)
Flywheel Nut .....	60-70 N-m (44-52 ft.-lbs.)
Cylinder Head Screws .....	20-25 N-m (15-19 ft.-lbs.)
<b>Standard Screws:</b>	
5 mm .....	2-4 N-m (1-3 ft.-lbs.)
6 mm .....	4-7 N-m (3-5 ft.-lbs.)
8 mm .....	10-16 N-m (7-12 ft.-lbs.)
10 mm .....	22-35 N-m (16-26 ft.-lbs.)

## LUBRICATION

The power head is lubricated by oil mixed with the fuel. Recommended oil is Suzuki Outboard Motor Oil or a good quality NDMA certified TC-W two-stroke engine oil. Fuel:oil ratio should be 30:1 during break-in of a new or rebuilt engine. For normal service, fuel:oil ratio should be 50:1 on models prior to 1985 and 100:1 for 1985 and later models. Manufacturer recommends regular or unleaded automotive gasoline having an 85-85 octane rating.

Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by approximately 240 mL (8.1 oz.) of SAE 90 hypoid outboard gear oil. Reinstall vent and fill plugs securely using a new gasket, if necessary, to ensure a water tight seal.

## FUEL SYSTEM

**CARBURETOR.** A Mikuni BV-18-15 carburetor is used on DT5 models, Mikuni

BV-18-14 is used on DT6 models and Mikuni BV-24-18 is used on DT8 models. Refer to Fig. S24-1 for exploded view. Initial setting of pilot air screw (13) should be 3-4 to 1-1/4 turns out from a lightly seated position on Models DT5 and DT8, and 1-3/4 to 2-1/4 turns out on Model DT6. Final carburetor adjustment should be performed with engine at normal operating temperature and running in forward gear. Adjust idle speed screw (11) so engine idles at approximately 600-650 rpm. Adjust pilot air screw (13)

# Repair Manual 20yamaha Dt5

**Mansur Darlington**



## **Repair Manual 20yamaha Dt5:**

*Yamaha DT 50 & 80 Trail Bikes Owners Workshop Manual* Chris Rogers,1983-01-01      **Yamaha 250 DT-1 DT1-B Service Manual** Yamaha International Corporation,197?      *Yamaha RD & DT125LC, '82-'87* Haynes Publishing,2018-05-01

Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Yamaha RD troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate      **Yamaha XV V-Twins '81 to 96'** Alan Ahlstrand,John Harold Haynes,2000      **Yamaha 250 DT-1C Service Manual**]. Yamaha Motor Co,19??

**Yamaha Service Repair Manual [for] YL-1, YLIE. , Yamaha YZF750R, YZF750SP, and YZF1000R Thunderace Service and Repair Manual** John Haynes,2001-09-16 Haynes      Yamaha TZR125 and DT125R Service and Repair Manual Mark Coombs,Phil Mather,2003-03-01      Yamaha XJR1200 and 1300 Service and Repair Manual Matthew Coombs,2003

Yamaha XT, TT, and SR 500 Singles Owners Workshop Manual, No. 342 John Haynes,1992-06-29 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer      *Yamaha RD 400 Twin, Owners Workshop Manual* Mansur Darlington,1977

Models covered All 398cc RD400 models first introduced into UK February 1976 USA September 1975      Yamaha T50 & 80 Townmate Owners Workshop Manual Pete Shoemark,1991-01-01      Yamaha RD400 Twin Owners Workshop Manual Mansur Darlington,1984      *Yamaha YB 100 Owners Workshop Manual ...* Pete Shoemark,1979      Yamaha 50 Service Manual Yamaha Motor Co,1960      **Yamaha Combined Service Manual** Yamaha Motor Co. Service Department,1974

**Yamaha DT50 & 80 Trail Bikes Owners Workshop Manual** Chris Rogers,Pete Shoemark,Jeremy Churchill,1988

**Yamaha YFM350 and YFM400 ATV Owners Workshop Manual** Alan Harold Ahlstrand,John Harold Haynes,2004-11

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web 1 barrier coatings one of the easiest and cheapest ways to prevent corrosion is to use barrier coatings like paint plastic or powder powders including epoxy nylon and urethane adhere to the metal surface to create a thin film plastic and waxes are often sprayed onto metal surfaces

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web protective coatings a corrosion study conducted by nace international now ampp shows that 50 of all corrosion costs are preventable with roughly 85 of these specific to protective coatings

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web mar 19 2021 now we will know what are the methods of preventing corrosion methods of preventing corrosion there are the following commonly used methods of preventing corrosion painting primer electroplating galvanizing chrome plating cladding silver plating gold plating nickel plating copper plating rhodium plating

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web 0 1 to the corrosive medium stop or slow down electrochemical corrosion reactions on a metal surface mechanism corrosion inhibitors work by one or more of the following mechanisms they adsorb on metal surfaces to form protective films they combine with corrosion product films to protect metal surfaces

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web apr 24 2023 the easiest way to protect against uniform attack corrosion is usually to put a protective barrier between the metal and the corroding agents this can be a wide variety of things paint an oil sealant or an electrochemical solution like a galvanized zinc coating

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web structural and architectural design plays a major role to prevent corrosion and they shall know how to prevent corrosion the method of detailing the structural element shall be done in a manner that it does not encourage corrosion the following key aspect can be highlighted adequate access

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web jan 1 2022 introduction corrosion is a naturally occurring process which is defined as the degradation or deterioration of a substance and or its properties usually a metal over a period of time due to environmental exposure 1 this is an

exergonic process as the metal tends toward the lowest possible energy state