

chance is for differential bearing bearings. For ratio 1.50 : 1 the cap nuts are to be torque tightened.

Special tools: 9900014

48



Fit locker 9901016 and dial indicator to the final drive bearing housing on the crown wheel side. Use a 120°/90° or 1/4" lock.

Special tools: 9901016

49

Turn the final drive so that the dial indicator faces downwards. Rotate the crown wheel about 5 times while pressing it downwards at the same time. Zero-set the indicator and mark the measuring point.

50

Turn the final drive 180°, rotate the crown wheel about 5 times. Measure at the same point as previously and read off the axial clearance. Adjust using the lower adjusting nut so that the axial clearance disappears and then turn 2-3 notches in order to get the right pre-load on the bearings. Remove the measuring tool. Tighten the cap bolts.

51



Measure the backlash. Measure at three points on the crown wheel. For ratio 1.50 : 1 the backlash is to be 0.33-0.40 mm. For other ratios the backlash is to be 0.30-0.40 mm.

The backlash is adjusted by slackening one of the adjusting nuts and then tightening the other by the same amount.

52



Fit the adjusting nut lock washers and tighten the washer bolts to the adjusted torque.

Specifications:

1.50 : 1 200 Nm (1.50 kN·m)

53



Torque tighten the cap bolts to the adjusted torque.

Specifications:

1.50 : 1 200 Nm (1.50 kN·m)

54

Repair Manual F14 912

Larry Warren, John Harold Haynes



Repair Manual FI4 912:

Organizational, Field, and Depot Maintenance Manual, 1990 **Operator's, Organizational, Direct Support, and General Support Maintenance Manual, Including Repair Parts and Special Tools Lists for Signal Generators SG-1112/V1/U (NSN 6625-00-566-3067) and SG-1112(V)2/U (NSN 6625-00-500-6525) (Hewlett-Packard Model 8640B, Options 001 and 004)., 1991 **AERO TRADER & CHOPPER SHOPPER, MARCH 1997** Causey Enterprises, LLC, **Ford Taurus and Mercury Sable** Bob Henderson, J. H. Haynes, 1992 *Chilton's Ford Pick-Ups/Expedition/Navigator 1997-03 Repair Manual* Eric Michael Mihalyi, Jay Storer, 2007-05-09 Covers U S and Canadian models of Ford F 150 1997 thru 2003 and F 250 Pick ups 1997 thru 1999 Ford Expedition 1997 thru 2002 and Lincoln Navigator 1998 thru 2002 2 and 4 wheel drive gasoline engines Does not include diesel engine F 250HD Super Duty F 350 or information specific to Lightning models *Saab 9000 (4-Cyl) ('85 to '95)* A. K. Legg, Haynes Publishing PLC, Spencer Drayton, 1995 **Ford Taurus & Mercury Sable Automotive Repair Manual** Ken Layne, John Harold Haynes, 2001 Inside this manual the reader will learn to do routine maintenance tune up procedures engine repair along with aspects of your car such as cooling and heating air conditioning fuel and exhaust emissions control ignition brakes suspension and steering electrical systems wiring diagrams Covers all models 1996 through 2001 Ford Taurus & Mercury Sable Automotive Repair Manual Ken Freund, John Harold Haynes, 2004 Ford Galaxy Service and Repair Manual M. R. Storey, 2012 This book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work **Ford Falcon & Fairlane Automotive Repair Manual** Tim Imhoff, John Harold Haynes, 2004-01-01 Series AU AU II and AUIII 4 0L 6 cylinder engines Does not include information specific to V8 and LPG models *Ford Pick-ups & Expedition, Lincoln Navigator Automotive Repair Manual* Jay Storer, J. H. Haynes, 1999 Ford Pick Ups F 15 and F 25 gasoline engines 2WD and 4WD plus Lincoln Navigator models Sftbd 8 1 4x 1 3 4 318 pgs 763 b w ill **Saab 9-3 Petrol And Diesel Owners Workshop Manual** Haynes Publishing, 2016-09 Saab 9-3 Owners Workshop Manual A. K. Legg, 2007 *Saab 9-5 Service and Repair Manual* A. K. Legg, Peter T. Gill, 2004 Models covered Saloon Estate models including special limited editions 2 0 litre 1985cc 2 3 litre 2290cc 4 cyl petrol Does not cover 3 0 litre V6 petrol models or diesel variants **Ford Pick-ups & Bronco Automotive Repair Manual** Mark Christman, John B. Raffa, John Harold Haynes, 1996 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer **Ford Explorer and Mazda Navajo Automotive Repair Manual** Alan Ahlstrand, John Harold Haynes, 1995 Describes basic maintenance as well as repair procedures **93 - 97 Ford Ranger Repair Manual**, This is the PDF service repair manual for the Ford Ranger 1993 1997 The same manual autoshops and dealers reference to This isnt your everyday off the shelf autostore manual This manual is guranteed to be better than any autostore manual Detailed**

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