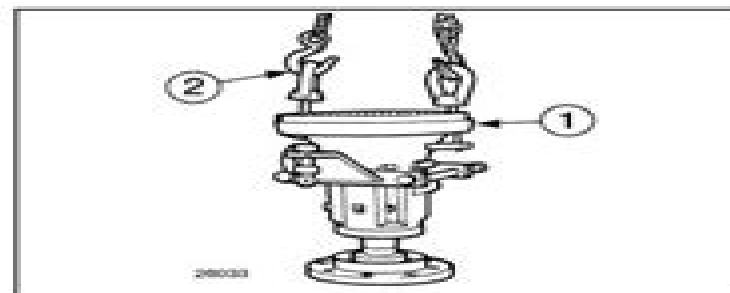


4. Connect the lateral final drive (1) to a hoist (2) and raise, checking that the wheel axle leaves the housing (tap on the end of the driving gear axle with a rubber mallet to ease it out).



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5. Remove the seal (1).

### Assembly

To refit the final drive casing, proceed as follows:

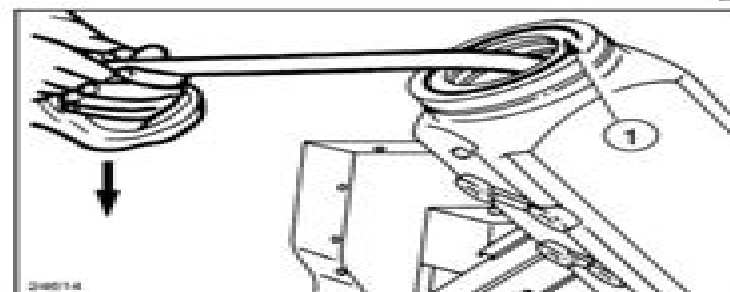


### WARNING



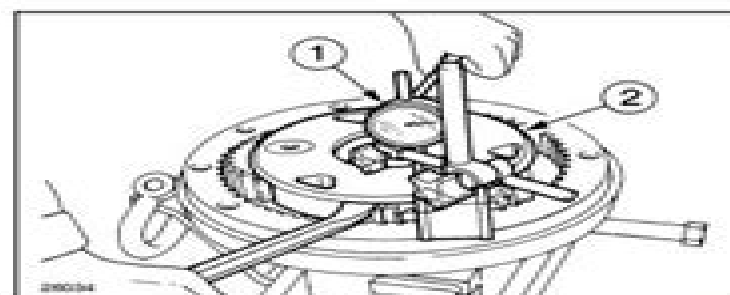
Always use appropriate tools to align fixing holes.  
NEVER USE FINGERS OR HANDS.

1. For the positioning of the various parts refer to figures 7 and 8.
2. Respect the tightening torques prescribed on page 3.
3. Fit the seal using a suitable drift.
4. Assemble the drive wheel shaft.
5. Fit the driven gear support and the relative adjuster shim.
6. Insert the safety plate and tighten the bolt to the prescribed torque.
7. Adjust the end float of the gear support as follows.
4. Using a dial gauge (1), check that the axial clearance of the support (2) is 0.2 to 0.4 mm (0.0078 to 0.0157 in.); if not, adjust the shim (10, fig. 8).



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**NOTE:** The adjustment shims are listed on page 2.



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# New Holland T4020 Service Manual

**G Psacharopoulos**



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