



## New FMEA Reference Manual

**The new Potential Failure Mode and Effect Analysis (FMEA) Reference Manual, Fourth Edition can improve the management of risks associated with product and process failure modes**

FMEA is one of the exclusive Automotive Quality Core Tools developed by representatives of Chrysler LLC, Ford Motor Company and General Motors Corporation.

Methods described in the new reference manual include those applicable to the DFMEA or product design at the system, subsystem, interface and component level and to the PFMEA or process control at manufacturing and assembly operations.

Improvements incorporated in the FMEA Reference Manual, Fourth Edition include:

- New format for improved readability, including an index, visual cues and icons to indicate key paragraphs.
- Additional examples and verbiage to provide a clearer explanation of the steps to develop a robust failure mode analysis.
- Reinforcement of the need for management participation in and support of the FMEA process.
- Clarification of the linkage between DFMEA and PFMEA, as well as linkages to the other core tools.
- Improved clarity in definition of the Severity, Occurrence and Detection ranking tables.
- An introduction to the alternative methods currently being applied in industry.
  - Additional appendices include example forms and special case applications of FMEA.
  - "Standard form" focus replaced with options representative of current applications of FMEA.
- Clarifications are provided in the use of RPN, including alternative methodologies.

Emphasis on problem prevention is included to eliminate the sources of failures. This has many advantages.

- Improved quality, reliability and safety of a product/process
- Early identification and elimination of potential failure modes
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- Increase customer satisfaction and competitiveness
- Reduced need for inspection

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**IM Harris**



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